



Norfolk Boreas Offshore Wind Farm Outline Access Management Plan

DCO Document 8.10

Applicant: Norfolk Boreas Limited Document Reference: 8.10

Pursuant to APFP Regulation: 5(2)(q)

Date: June 2019 Revision: Version 1

Author: Royal HaskoningDHV

Photo: Ormonde Offshore Wind Farm





Date	Issue No.	Remarks / Reason for Issue	Author	Checked	Approved
02/05/2019	01D	First draft for Norfolk Boreas Limited review	RE	AR/RA/AH	AD/JL
17/05/2019	02D	Second draft for Norfolk Boreas Limited review	RE	AR/CD/AH	AmH/JL
23/05/2019	01F	Final for DCO submission	RE	CD	JL





Table of Contents

1	Introduction	1
2	Access Strategy	13
3	Access Design	22
4	References	36
5	Figures	37
6	Appendix 1 Access Design Concepts	38
7	Appendix 2 A47 Outline Access General Arrangements	39
8	Annendix 3 A47 Swent Path Analysis Drawing	40





Tables

Table 1.1 Indicative project construction programme under Scenario 1	4
Table 1.2 Indicative project construction programme under Scenario 2	6
Table 1.3 Embedded mitigation	9
Table 1.4 Embedded mitigation for traffic and transport	11
Table 2.1 Access location and function	14
Table 3.1 Access review	25

Figures

Figure 1 Onshore Project Study Area

Figure 2 Onshore Project Infrastructure Sites Scenario 1

Figure 3 Onshore Project Infrastructure Sites Scenario 2





Glossary of Acronyms

AC	Access
AMP	Access Management Plan
DCO	Development Consent Order
DMRB	Design Manual for Roads and Bridges
EIA	Environmental Impact Assessment
ES	Environmental Statement
HDD	Horizontal Directional Drilling
HE	Highways England
HGV	Heavy Goods Vehicle
HVDC	High Voltage Direct Current
MA	Mobilisation Area
OAMP	Outline Access Management Plan
ОТМР	Outline Traffic Management Plan
ОТР	Outline Travel Plan
TC	Trenchless Crossing





Glossary of Terminology

Control Point	A location that provides the checks and controls for the movement of HGVs and employees.
Delivery	A delivery is the process of transporting goods from a source location to a predefined destination. A delivery will generate two vehicle movements (an arrival and departure)
Jointing pit	Underground structures constructed at regular intervals along the onshore cable route to join sections of cable and facilitate installation of the cables into the buried ducts
Landfall	Where the offshore cables come ashore at Happisburgh South
Landfall zone	Area within which the landfall would be located
Mobilisation area	Areas approx. 100 x 100m used as access points to the running track for duct installation. Required to store equipment and provide welfare facilities. Located adjacent to the onshore cable route, accessible from local highways network suitable for the delivery of heavy and oversized materials and equipment.
National Grid overhead line modifications	The works to be undertaken to complete the necessary modification to the existing 400kV overhead lines.
National Grid substation extension	The permanent footprint of the National Grid substation extension.
Necton National Grid substation	The grid connection location for Norfolk Boreas and Norfolk Vanguard
Onshore cable route	The up to 35m working width within a 45m wide corridor which will contain the buried export cables as well as the temporary running track, topsoil storage and excavated material during construction.
Onshore cables	The cables which take power and communications from landfall to the onshore project substation
Onshore infrastructure	The combined name for all onshore infrastructure associated with the project from landfall to grid connection.
Onshore project area	The area of the onshore infrastructure (landfall, onshore cable route, accesses, trenchless crossing zones and mobilisation areas; onshore project substation and extension to the Necton National Grid substation and overhead line modifications).
Onshore project substation	A compound containing electrical equipment to enable connection to the National Grid. The substation will convert the exported power from HVDC to HVAC, to 400kV (grid voltage). This also contains equipment to help maintain stable grid voltage.
Running track	The track along the onshore cable route which the construction traffic would use to access work areas.
The Applicant	Norfolk Boreas Limited
The project	Norfolk Boreas Wind Farm including the onshore and offshore infrastructure.
Trenchless crossing zone	Areas within the onshore cable route which will house trenchless crossing entry and exit points.
Vehicle movement	A single trip (i.e. either an arrival to, or departure from site) for the transfer of employees or goods.
Vehicle (HGV, Traffic) flow	Total vehicle movements on a road (highway link).





1 INTRODUCTION

1.1 Background

- 1. This document forms part of the Development Consent Order (DCO) application for the onshore project area for the Norfolk Boreas Offshore Wind Farm (hereafter 'the project').
- 2. A traffic and transport impact assessment has been undertaken for the project and is detailed in Chapter 24 Traffic and Transport of the Environmental Statement (ES) (document reference 6.1.24).
- 3. In respect of traffic and transport, the certified plans referred to in the DCO are outlined below:
 - Outline Traffic Management Plan (OTMP) (document reference 8.8): the OTMP sets out the standards and procedures for managing the impact of Heavy Goods Vehicles (HGV) traffic during the onshore construction period, including localised road improvements necessary to facilitate the safe use of the existing road network;
 - Outline Travel Plan (OTP) (document reference 8.9): the OTP sets out how onshore construction employee traffic would be managed and controlled; and
 - Outline Access Management Plan (OAMP) (document reference 8.10): the OAMP sets out detail on the location, frontage, general layout, visibility and embedded mitigation measures for access for the onshore project substation, landfall and points of access to the onshore cable route. It presents the requirements and standards that will be incorporated into the final access design.
- 4. Final plans which accord with these outline documents must be submitted to and approved by the relevant local planning authority (in consultation with Norfolk County Council (NCC) and Highways England (HE)) prior to commencement of any relevant works, as per Requirement 21 of the draft DCO.
- 5. This OAMP is complimented by the OTMP which details additional measures to facilitate vehicles (particularly HGVs) to safely access the main distributor highway network via the identified access tracks and minor routes during the onshore construction period.
- 6. Following appointment of a contractor, the respective plan measures (OAMP, OTMP and OTP) would be validated and optimised in consultation with NCC and HE.





1.2 Development Scenarios

- 7. Vattenfall Wind Power Limited (VWPL), the parent company of Norfolk Boreas Limited, is also developing Norfolk Vanguard, a 'sister project' to Norfolk Boreas. The Norfolk Vanguard project is approximately one year ahead of Norfolk Boreas in its development programme having submitted its DCO application in June 2018. In order to minimise impacts associated with onshore construction works for the two projects, Norfolk Vanguard are seeking consent to undertake the duct installation and some enabling works for both projects at the same time. This is the preferred option and considered to be the most likely however, Norfolk Boreas needs to consider the possibility that Norfolk Vanguard may not proceed to construction.
- 8. Therefore, it is necessary for this OAMP to consider the following two alternative scenarios:
 - Scenario 1 Norfolk Vanguard proceeds to construction and installs ducts and other shared enabling works for Norfolk Boreas.
 - Scenario 2 Norfolk Vanguard does not proceed to construction and Norfolk Boreas proceeds alone. Norfolk Boreas undertakes all works required as an independent project.

1.3 OAMP Approach to Development Scenarios

- 9. This OAMP is an outline strategy and takes account of both potential development scenarios for the project as discussed in section 1.2.
- 10. The final OAMP would be drafted post-consent based on the adopted scenario which would be taken forward to construction.

1.4 Purpose of the OAMP

- 11. The purpose of the OAMP is to set out details on the location, general layout, visibility and embedded mitigation measures for access for the onshore project substation, and points of access to the onshore cable route.
- 12. The OAMP presents the requirements and standards that will be incorporated into the final Access Management Plan (AMP) pursuant to the discharge of Requirement 21 of the DCO.
- 13. Norfolk Boreas Limited would define performance standards to be observed as part of the Contractor's obligations to comply with and observe the Requirements 21 and 22 of the DCO.
- 14. Norfolk Boreas Limited will work with the relevant Local Authorities to ensure that the provisions set out in the OAMP are adhered to.





1.5 Consultation

- 15. Norfolk Boreas Limited has undertaken pre-application consultation on the project in accordance with the requirements of the Planning Act 2008.
- 16. To date, consultation regarding traffic and transport has been conducted through a Scoping Report (Royal HaskoningDHV, May 2017), a Traffic and Transport Method Statement (Royal HaskoningDHV, 2018, unpublished) and the Expert Topic Group Meeting held in May 2018. Consultation has also been undertaken through the publishing of the Preliminary Environmental Information Report (Norfolk Boreas Limited, 2018) and subsequent public Drop In Events in November 2018.
- 17. A programme of consultation was undertaken by Norfolk Vanguard, as Norfolk Boreas is co-located with Norfolk Vanguard, this consultation is relevant to both projects and has been used to inform this document.
- 18. Further details of consultation undertaken to date is outlined within Chapter 24 Traffic and Transport of the Environmental Statement (ES) (document reference 6.1.24).

1.6 Project Description

- 19. A comprehensive project description of the onshore project area is contained within Chapter 5 Project Description of the ES (document reference 6.1.5), this includes a detailed comparison of the scenarios provided in Appendix 5.1 (document reference 6.3.5.1).
- 20. The onshore cable route is approximately 60km in length and travels west from the landfall at Happisburgh South towards the northern edge of North Walsham before bearing southwest to the onshore project substation near Necton as shown in Figure 1.
- 21. The project could be constructed in either two phases or one continuous phase for the cable pulling. For the purposes of the Environmental Impact Assessment (EIA), a two phase approach was assessed as the worst case for both scenarios.

1.6.1 Scenario 1

- 22. Under Scenario 1, Norfolk Vanguard proceeds to construction and would have completed the following activities to benefit Norfolk Boreas:
 - Installation of ducts to house Norfolk Boreas cables along the entirety of the onshore cable route from the landfall zone to the onshore project substation;
 - A47 junction works for both projects and installation of a shared access road up to the Norfolk Vanguard substation; and





- Overhead line modifications at the Necton National Grid substation, which will accommodate both projects.
- 23. Under Scenario 1 the following onshore elements of the project will be constructed by Norfolk Boreas:
 - Installation of ducts and cables at the landfall;
 - Cable pulling through pre-installed ducts, including reinstallation of up to approximately 12km of temporary running track;
 - Construction of onshore project substation, including extension of the access road from the A47 (installed by Norfolk Vanguard);
 - Extension of the Necton National Grid Substation in an easterly direction,
 with a footprint of approximately 135m by 150m; and
 - Landscape mitigation planting.
- 24. There are two discreet stages in the Scenario 1 construction, namely;
 - Stage 1: Landfall and onshore project substation primary works (including National Grid substation extension); and
 - Stage 2: Two phase cable pulling, jointing and commissioning
- 25. Table 1.1 details an indicative construction programme for Scenario 1.

Table 1.1 Indicative project construction programme under Scenario 1

Activity		Year					
	2022	2023	2024	2025	2026	2027	
Landfall							
Duct Installation Option A ¹							
Duct Installation Option B ¹							
Cable pulling, jointing and commission							
Phase 1	!2						
Phase 2	2						
Onshore Cable Route							
Cable pulling, jointing and commission							
Phase 1	! ²						
Phase 2	2						
Onshore Project Substation							
Preconstruction works							
Primary works							
Electrical plant installation and commission							
Phase 1	! ²						





Activity	Year						
	2022	2023	2024	2025	2026	2027	
Phase 2²							

¹Two potential options for landfall duct installation: Option A install ducts prior to cable pulling; and Option B install ducts at the same time as Norfolk Vanguard.

1.6.1.1 Scenario 1 - Stage 1: Landfall and onshore project substation primary works

- 26. The onshore project substation would be accessed via a permanent access which would have been constructed for the Norfolk Vanguard project and construction activities would be served by a Mobilisation Area (MA). The construction of the National Grid substation extension would be served by the existing 'Dudgeon' access (with geometry upgrades undertaken by Norfolk Vanguard) and would be served by a MA.
- 27. The landfall would be accessed via a preconstructed Norfolk Vanguard access which would either be kept in situ for the Norfolk Boreas works or be required to be reinstalled (if the land has been reinstated by Norfolk Vanguard).

1.6.1.2 Scenario 1 - Stage 2: Cable pulling, jointing and commission

- 28. Cables would be pulled through the pre-installed ducts (installed by Norfolk Vanguard) in a two phase approach. This approach would allow the main civil works to be completed in advance by Norfolk Vanguard, preventing the requirement to reopen the land on a wholesale basis.
- 29. The cables would be pulled through the pre-installed ducts at jointing pit locations located along the onshore cable route. The jointing pits and associated accesses would be constructed to facilitate the cable pulling activities.
- 30. Access to the onshore cable route would be directly from the highway network (at running track crossing locations) or existing local access routes where possible. In some locations, isolated sections of the running track would be left in place from the Norfolk Vanguard duct installation works or be reinstalled (if reinstated by Norfolk Vanguard) to allow access to more remote joint locations. It is estimated that a running track would be required for up to 20% of the total onshore cable route length for the cable pulling works.
- 31. A review of over 200 access tracks, public highway roads and running track crossing points has been undertaken taking into account potential jointing pit locations. This has narrowed down the potential access points to the 75 locations as presented in this plan (refer to Table 3.1).
- 32. Figure 2 details the key components of the Scenario 1 onshore infrastructure.

²In the two phase option, cables are installed in two consecutive years to facilitate the commissioning of the offshore wind farm.





1.6.2 Scenario 2

- 33. Under Scenario 2, the onshore elements of the project will be constructed by Norfolk Boreas:
 - Installation of ducts and cable at the landfall;
 - Duct installation via open trenching and trenchless crossings, including installation of 60km of temporary running track;
 - Installation of mobilisation areas and trenchless crossing compounds;
 - Cable pulling through pre-installed ducts, including retaining or reinstalling up to approximately 12km of temporary running track;
 - Construction of onshore project substation, including installation of new permanent access road from A47 and associated junction improvement works;
 - Extension of the Necton National Grid Substation in a westerly direction, with a footprint of approximately 200m by 150m;
 - Modifications to the existing National Grid overhead lines; and
 - Landscape mitigation planting.
- 34. The onshore cable route would require trenches (within which ducts would be installed to house the cable circuits), a running track to deliver equipment to the installation site from mobilisation areas and separate storage areas for topsoil and subsoil.
- 35. The main installation method would be through the use of open cut trenching. Ducts would be installed within the trenches and the soil backfilled. Cables would then be pulled though the pre-laid ducts at a later stage in the programme.
- 36. There are three discrete stages in Scenario 2 construction, namely:
 - Stage 1: Pre-construction works e.g. pre-construction surveys;
 - Stage 2: Duct installation works, landfall and onshore project substation primary works (including National Grid substation extension); and
 - Stage 3: Cable pulling, jointing and commission.
- 37. Table 1.2 details an indicative construction programme for Scenario 2.

Table 1.2 Indicative project construction programme under Scenario 2

Activity	Year					
	2021	2022	2023	2024	2025	2026
Landfall						
Duct Installation						
Cable Pulling, Jointing and Commission						
Phase 1 ¹						





Activity		Year					
	2021	2022	2023	2024	2025	2026	
Phase 2	1						
Onshore cable route							
Pre-construction works							
Duct installation works							
Cable pulling, jointing and commission							
Phase 1	1						
Phase 2	1						
Onshore project substation							
Pre-construction works							
Primary works							
Electrical plant installation and commission							
Phase 1	1						
Phase 2	1						

In the two phase option, cables are installed in two consecutive years to facilitate the commissioning of the offshore wind turbine planting.

1.6.2.1 Scenario 2 - Stage 1: Pre-construction works

- 38. The pre-construction stage represents a number of activities with limited traffic demand (e.g. pre-construction surveys). Access to the onshore project area would be via existing tracks; however, some new accesses may be constructed during this phase to facilitate construction at Stage 2.
- 1.6.2.2 Scenario 2 Stage 2: Duct installation works and onshore project substation primary works
- 39. The access strategy for Scenario 2 Stage 2 has been developed to accommodate the following requirements:
 - Access to mobilisation areas;
 - Crossing of the highway by the project 'running track'; and
 - Access to trenchless crossing locations.
- 40. The onshore duct installation and onshore project substation primary works are serviced by 14 mobilisation areas. The main function of the mobilisation areas is to provide a control point for HGVs delivering to the onshore cable route, as well as providing welfare facilities, parking for staff and storage areas for materials, plant and equipment.





- 41. The mobilisation areas are located in close proximity to A roads and B roads to concentrate traffic demand away from minor routes. They are located away from settlements to minimise disruption to local communities.
- 42. The onshore cable route has been separated into 20 cable route sections, which would be accessed from the mobilisation areas via a running track. The running track would provide safe access for construction vehicles along the onshore cable route, from mobilisation areas to duct installation sites and would serve to significantly reduce the number of trips on the local highway network.
- 43. The running track would be up to 6m wide and may ultimately extend the majority length of the onshore cable route, crossing the public highway in a number of locations.
- 44. There are a number of physical features which cannot be disturbed by trenching methods or the running track; examples of this include rivers and railway lines. To install the onshore cable route across such features, a trenchless crossing technique¹ would be employed.
- 45. Each trenchless crossing location would require access to the entry and exit points of the crossing. Access would be via the running track in the majority of cases, however some locations may be totally 'land locked' and therefore require direct access either via a private track from the public highway (referred to as a 'side access') or via a road crossing access direct into the cable route.
- 46. Figure 3 details the key components of the stage 2 construction phase.

1.6.2.3 Scenario 2 - Stage 3: Cable pulling, jointing and commissionrequi

- 47. Details of Scenario 2 Stage 3: cable pulling, jointing and commission follows the assumptions set out within paragraphs 28 to 32 of Scenario 1 Stage 2.
- 48. Cable pulling would not require the trenches to be re-opened. The cables would be pulled through the pre-installed ducts installed during the duct installation works at jointing pit locations located along the onshore cable route. The jointing pits and associated accesses would be constructed during the cable pull phase which would facilitate the cable pulling activities.
- 49. This would be achieved through access to the onshore cable route directly from the highway network (at running track crossing locations) or existing local access routes where possible. In some locations, isolated sections of the running track would be left in place from the duct installation works or be reinstalled to allow access to

.

¹ Trenchless crossing techniques include Horizontal Directional Drilling/Auger Bore/Micro Tunnel





- more remote joint locations. It is estimated that a running track would be required for up to 20% of the total onshore cable route length for the cable pulling works.
- 50. The development of the access strategy for this stage has been informed by a reduced demand for materials and employees (relative to stage 2) leading to a substantial reduction in forecast traffic demand.
- 51. A review of over 200 access tracks, public highway roads and running track crossing points (from the previous construction stage) has been undertaken taking into account potential joint pit locations. This has narrowed down the potential access points to the 75 locations as presented in this plan (refer to Table 3.1).

1.7 Embedded Mitigation

- 52. Norfolk Boreas Limited has committed to a number of techniques and engineering designs/modifications as part of the project, during the pre-application phase, in order to avoid a number of impacts or reduce impacts as far as possible. Embedding mitigation into the project design is a type of primary mitigation and is an inherent aspect of the EIA process.
- 53. Full details of the embedded mitigation can be found within Chapter 5 Project description of the ES.
- 54. The following Table 1.3 outlines the key embedded mitigation measures relevant for this assessment. Where embedded mitigation measures have been developed into the design of the project with specific regard to the traffic forecasts contained in this OAMP these are described in Table 1.4.

Table 1.3 Embedded mitigation

Parameter	Mitigation measures embedded into the project design	Notes
Project Wide		
Commitment to HVDC technology	 Commitment to HVDC technology minimises environmental impacts through the following design considerations; HVDC requires fewer cables than the HVAC solution. During the duct installation phase in Scenario 2 this reduces the cable route working width to 35m from the previously identified worst case of 50m. As a result, the overall footprint of the onshore cable route required for the duct installation phase is reduced from approx. 300ha to 210ha; The width of permanent cable easement is also reduced from 25m to 13m; Removes the requirement for a cable relay station; Reduces the maximum duration of the cable pulling phase from three years down to two years; Reduces the total number of jointing bays for Norfolk Boreas from 450 to 150; and Reduces the number of drills needed at trenchless crossings 	Norfolk Boreas Limited has reviewed consultation received and in light of the feedback, has made a number of decisions in relation to the project design. One of these decisions is to deploy HVDC technology as the export system.





Parameter	Mitigation measures embedded into the project design	Notes
	(including landfall).	
Site Selection	The project has undergone an extensive site selection process which has involved incorporating environmental considerations in collaboration with the engineering design requirements. Considerations include (but are not limited to) adhering to the Horlock Rules for the onshore project substation and National Grid infrastructure, a preference for the shortest route length (where practical) and developing construction methodologies to minimise potential impacts. Key design principles from the outset were followed (wherever practical) and further refined during the EIA process, including; Avoiding proximity to residential dwellings; Avoiding proximity to historic buildings; Avoiding designated sites; Minimising impacts to local residents in relation to access to services and road usage, including footpath closures; Utilising open agricultural land, therefore reducing road carriageway works; Minimising requirement for complex crossing arrangements, e.g. road, river and rail crossings; Avoiding areas of important habitat, trees, ponds and agricultural ditches; Installing cables in flat terrain maintaining a straight route	Constraints mapping and sensitive site selection to avoid a number of impacts, or to reduce impacts as far as possible, is a type of primary mitigation and is an inherent aspect of the EIA process. Norfolk Boreas Limited has reviewed consultation received to inform the site selection process (including local communities, landowners and regulators) and in response to feedback, has made a number of decisions in relation to the siting of project infractive type. The site
	 where possible for ease of pulling cables through ducts; Avoiding other services (e.g. gas pipelines) but aiming to cross at close to right angles where crossings are required; Minimising the number of hedgerow crossings, utilising existing gaps in field boundaries; Avoiding rendering parcels of agricultural land inaccessible; and Utilising and upgrading existing accesses where possible to 	infrastructure. The site selection process is set out in Chapter 4 Site Selection and Assessment of Alternatives.
Long Horizontal Directional Drilling (HDD) at landfall	avoid impacting undisturbed ground. Use of long HDD at landfall to avoid restrictions or closures to Happisburgh beach and retain open access to the beach during construction. Norfolk Boreas Limited have also agreed to not use the beach car park at Happisburgh South.	Norfolk Boreas Limited has reviewed consultation received and in response to feedback, has made a number of decisions in relation to the project design. One of those decisions is to use long HDD at landfall.
Scenario 1		
Strategic approach to delivering Norfolk Vanguard and	Subject to both Norfolk Vanguard and Norfolk Boreas receiving development consent and progressing to construction, onshore ducts will be installed for both projects at the same time, as part of the Norfolk Vanguard construction works. This would allow the main civil works for the cable route to be completed in one construction period and in advance of cable delivery, preventing the requirement to reopen the land in order to minimise	The strategic approach to delivering Norfolk Vanguard and Norfolk Boreas has been a consideration from the outset of the project.





Parameter	Mitigation measures embedded into the project design	Notes
Norfolk Boreas	disruption. Onshore cables would then be pulled through the pre-installed ducts in a phased approach at later stages.	
	In accordance with the Horlock Rules, the co-location of Norfolk Vanguard and Norfolk Boreas onshore project substations will keep these developments contained within a localised area and, in so doing, will contain the extent of potential impacts.	
Scenario 2		
Duct Installation	Under Scenario 2 the onshore cable duct installation strategy is proposed to be conducted in a sectionalised approach in order to minimise impacts. Construction teams would work on a short length (approximately 150m section) and once the cable ducts have been installed, the section would be back filled and the top soil replaced before moving onto the next section. This would minimise the amount of land being worked on at any one time and would also minimise disruption.	This has been a very early project commitment. Chapter 5 Project Description provides a detailed description of the process.
Trenchless Crossings	Under Scenario 2 a commitment to trenchless crossing techniques to minimise impacts to the following specific features; Wendling Carr County Wildlife Site; Little Wood County Wildlife Site; Land South of Dillington Carr County Wildlife Site; Kerdiston proposed County Wildlife Site; Marriott's Way County Wildlife Site / Public Right of Way (PRoW); Paston Way and Knapton Cutting County Wildlife Site; Norfolk Coast Path; Witton Hall Plantation along Old Hall Road; King's Beck; River Wensum; River Bure; Wendling Beck; Wendling Carr; North Walsham and Dilham Canal; Network Rail line at North Walsham that runs from Norwich to Cromer; Mid-Norfolk Railway line at Dereham that runs from Wymondham to North Elmham; and Trunk/Principal Roads including A47, A140, A149, A1067	A commitment to a number of trenchless crossings at certain sensitive locations was identified at the outset of the Project., Norfolk Boreas Limited has committed to additional trenchless crossings as a direct response to stakeholder requests.

Table 1.4 Embedded mitigation for traffic and transport

Parameter	Mitigation measures embedded into the project design	Applicable to Scenario 1	Applicable to Scenario 2	Notes
Mobilisation Areas	Mobilisation areas located close to main A-roads and B-roads where possible, minimising impacts upon local communities and utilising the most suitable roads.	N/A	✓	Details contained within in the OTMP (document reference 8.8)





Parameter	Mitigation measures embedded into the project design	Applicable to Scenario 1	Applicable to Scenario 2	Notes
	Mobilisation areas located away from population centres where practical to reduce impact on local communities and population centres.			
Duct Installation	Suitable access points and identification of optimum routes for construction traffic to use. This minimises impacts on sensitive receptors.	N/A	✓	Details contained within in the OTMP (document reference 8.8)
Cable Pulling and Jointing Stage access	Suitable side accesses and road crossing locations reviewed from initial schedule of 200+ access points to 76 realistic potential access points to minimise local route impacts.	✓	✓	Details contained within the OTMP (document reference 8.8)
HGV Vehicle Movement	Construction of an (up to) 6m wide running track. This would reduce the number of access points required and HGV movements on the local road network.	√ (12km)	√ (60km)	Details contained within the OTMP (document
	Consolidating HGVs at mobilisation areas to reduce vehicle movements along more sensitive local routes.	✓ (Ma1b only)	√	reference 8.8)
	Carefully selected delivery routes acknowledging the sensitive receptors within the study area	✓	✓	
	Management measures to control timing deliveries.			
Employee Vehicle Movement	Consolidating onshore cable route section construction employee movements at mobilisation areas. Onward travel along the running track to place of work reducing vehicle movements along local routes.	✓ (Ma1b only)	√	Details contained within the OTP (document reference 8.9)





2 ACCESS STRATEGY

2.1 Access Strategy Summary

- 55. Table 2.1 details all accesses (AC) required for Scenario 1 and Scenario 2. Locations for ACs are detailed graphically in the Access to Works Plan (document reference 2.5), submitted as part of the DCO application.
- 56. The project components to be accessed are detailed as follows: MA (mobilisation area), TC (trenchless crossing location), cable section, landfall and onshore project substation.





Table 2.1 Access location and function

			Scena	rio 1	Scenario 2		
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3	
AC3	Whimpwell Street	B1159, Vicarage Road, The Common, Coronation Road, Whimpwell Street	Landfall	Cable Section 16	Landfall	Cable Section 16	
AC5	Grub Street	B1159, N Walsham Road, Grub Street	Not required	Cable Section 16	Crossing only	Cable Section 16	
AC10	Walcott Green	B1159, N Walsham Road, Walcott Green	Not required	Cable Section 16	Crossing only	Cable Section 16	
AC12	North Walsham Road	B1159, North Walsham Road	Not required	Cable Section 16	Not required	Cable Section 16	
AC13	North Walsham Road	B1159, North Walsham Road	Not required	Cable Section 15 & 16	MA11 (Cable section 17 & 18)	Cable Section 15 & 16	
AC16	North Walsham Road	B1159, Happisburgh Road, N Walsham Road	Not required	Cable Section 15	Crossing only	Cable Section 15	
AC18	Hole House Road	B1159, Happisburgh Road, N Walsham Road, Hole House Road	Not required	Cable Section 15	Crossing only	Cable Section 15	
AC20	Edingthorpe	B1159, N Walsham Road, Bacton Road, Edingthorpe	Not required	Cable Section 15	Not required	Cable Section 15	
AC21	Bacton Road	B1159, Happisburgh Road, N Walsham Road, Bacton Road	Not required	Cable Section 15	Crossing only	Cable Section 15	
AC22	Edingthorpe Road	B1159, Happisburgh Road, N Walsham Road, Bacton Road, Edingthorpe Road	Not required	Cable Section 15	Crossing only	Cable Section 15	





A			Scena	ario 1	Scena	ario 2
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3
AC24	Edingthorpe	B1159, Bloodslat Lane, N Walsham Road, Plantation Road	Not required	Cable Section 14	TC16(e)	Cable Section 14
AC25	Plantation Road	B1159, Bloodslat Lane, N Walsham Road, Plantation Road	Not required	Cable Section 14	MA10a Cable Section 17a TC16(w).	Cable Section 14
AC28	North Walsham Road	B1159, Bloodslat Lane, N Walsham Road	Not required	Cable Section 14	Crossing only	Cable Section 14
AC32	Paston Road	B1159, Bloodslat Lane, N Walsham Road, Paston Road	Not required	Cable Section 14 Crossing only		Cable Section 14
AC34	Hall Lane	B1145, Bacton Road, Hall Lane	Not required	Cable Section 14	TC15(e)	Cable Section 14
AC35	Hall Lane	B1159, Bloodslat Lane, N Walsham Road, Hall Lane	Not required	Cable Section 14	TC15(e)	Cable Section 14
AC37	Little London Road	B1145, Little London Road	Not required	Cable Section 14	TC14(e), TC15(w)	Cable Section 14
AC38	B1145	B1145	Not required	Cable Section 14	MA10 (Cable Section 15 & 16a) TC13(e)	Cable Section 14
AC47	A149	A149	Not required	Cable Section 13	MA9 (Cable section 14) TC12(e)(w), TC13(w)	Cable Section 13





0			Scena	ario 1	Scena	ario 2
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3
AC49	Felmingham Road	B1145, Felmingham Road	Not required	Cable Section 13	Crossing only	Cable Section 13
AC50	Felmingham Road	B1145, Felmingham Road	Not required	Cable Section 13	Not required	Cable Section 13
AC51	Brick Kiln Lane	B1145, Felmingham Road, Brick Kiln Lane	Not required	Cable Section 13	Not required	Cable Section 13
AC55	Suffield Road	B1145, Suffield Road	Not required	Cable Section 12	TC11(e)	Cable Section 12
AC57	Church Road, into farm access	A140, High Noon Road, Church Road	Not required	Cable Section 12	TC11(w)	Cable Section 12
AC58	Church Road	A140, High Noon Road, Church Road	Not required	Cable Section 12	Crossing only	Cable Section 12
AC62	Banningham Road	A140, Banningham Road	Not required	Cable Section 11	Cable Section 11 Crossing only	
AC66	A140	A140	Not required	Cable Section 11	MA8 (Cable section 13) TC10(w)(e), TC9(w)	Cable Section 11
AC75	Un-named Road	B1149, B1354 (Brickling Road), Un-named Road	Not required	Cable Section 11	TC9(w)	Cable Section 11
AC77	Blickling Road	B1149, B1354 (Brickling Road)	Not required	Cable Section 10 & 11	Crossing only	Cable Section 10 & 11
AC78	Blickling Road	B1149, B1354 (Blickling Road)	Not required	Cable Section 10	Not required	Cable Section 10





			Scena	ario 1	Scena	ario 2	
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3	
AC84	Heydon Road B1149, The Street, Heydon Roa		Not required	Cable Section 10	MA7 (Cable section 11 & 12)	Cable Section 10	
AC85	Heydon Road	B1149, The Street, Heydon Road	Not required	Cable Section 10	Not required	Cable Section 10	
AC88	The Street	B1149, The Street	Not required	Cable Section 9	Not required	Cable Section 9	
AC89	B1149	B1149	Not required	Cable Section 9	Crossing only	Cable Section 9	
AC91	Southgate (Road to Southgate from B1149)	B1149, Southgate	Not required	Cable Section 9	Not required	Cable Section 9	
AC92	Southgate (Road to Southgate from B1149)	B1149, Southgate	Not required	Cable Section 9	Crossing only	Cable Section 9	
AC96	Heydon Road	B1149, B1145, Heydon Road	Not required	Cable Section 9	Crossing only	Cable Section 9	
AC101	B1145 (Cawston)	B1149, B1145	Not required	Cable Section 8	MA6 (Cable section 9 & 10)	Cable Section 8	
AC103	B1145 (Cawston)	B1149, B1145	Not required	equired Cable Section 8 TC8(e)		Cable Section 8	
AC104	B1145 (Reepham)	B1145	Not required	Cable Section 8	Cable section 9a	Cable Section 8	





A			Scena	ario 1	Scenario 2		
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3	
AC106	Wood Dalling Road	B1145, Wood Dalling Road	Not required	Cable Section 8	Crossing only	Cable Section 8	
AC107	Worlds End Lane	B1149, B1145, Wood Dalling Road, Worlds End Lane	Not required	Cable Section 8	Not required	Cable Section 8	
AC109	B1145 (Bawdeswell)	A1067	Not required	Cable Section 7	Cable section 8a	Cable Section 7	
AC110	B1145 (Bawdeswell)	A1067	Not required	Cable Section 7	Cable section 8a	Cable Section 7	
AC111	B1145 (Bawdeswell)	A1067	Not required	Cable Section 7	TC6(s)	Cable Section 7	
AC120	Private Access Track (Adjacent to Well Lane)	A1067, B1145, Private Access Track (Adjacent to Well Lane)	Not required	Cable Section 6	MA 5b (Cable section 8)	Cable Section 6	
AC121	Lime Kiln Road	A1067, Lime Kiln Road	Not required	Cable Section 6	MA 5a (Cable section 7)	Cable Section 6	
AC125	Mill Street	A1067, Elsing Lane, Mill Street	Not required	Cable Section 5	Crossing only	Cable Section 5	
AC126	Unnamed Road to Bylaugh Hall	A1067, Elsing Lane, Unnamed Road to Bylaugh Hall	Not required	Cable Section 5	Cable section 16a TC5(e)	Cable Section 5	
AC127	Elsing Road	A1067, B1147, Elsing Road	Not required	Cable Section 5	Not required	Cable Section 5	





0			Scena	ario 1	Scena	ario 2
Access ID	Highway Link	Potential Access Route	Stage 1 Stage 2		Stage 2	Stage 3
AC130	Elsing Road	A1067, B1147, Elsing Road	Not required	Cable Section 5	TC5(w)	Cable Section 5
AC131	Elsing Road, Private Access Track	A1067, B1147, Elsing Road, Private Access Track	Not required	Cable Section 5	Not required	Cable Section 5
SA134	Mowles Road, Farm Access Track	A47, B1147 (Norwich Road), Mowles Road, Farm Access Track	Not required	Cable Section 4 Not required		Cable Section 4
AC135	Norwich Road	A47, B1147 (Norwich Road), Mowles Road, Norwich Road	Not required	Cable Section 4	Crossing only	Cable Section 4
AC136	Luddenham Road	A47, B1147 (Norwich Road), Mowles Road, Luddenham Road	Not required	Cable Section 4	MA4 (Cable section 5 & 6)	Cable Section 4
AC137	Swanton Road	A47, B1147 (Norwich Road), Mowles Road, Luddenham Road, Swanton Road	Not required	Cable Section 4	Crossing only	Cable Section 4
AC141	Hoe Road South	A47, B1147 (Norwich Road), Mowles Road, Luddenham Road, Swanton Road, Hoe Road South	enham Road, Swanton Road,		Not required	Cable Section 4
AC142	Hoe Road South	A47, B1147 (Norwich Road), Mowles Road, Luddenham Road, Swanton Road, Hoe Road South	Not required	Cable Section 4	Not required	Cable Section 4
AC143	Hoe Road South	A47, B1147 (Norwich Road), Mowles Road, Luddenham Road, Swanton Road, Hoe Road South	Not required	Cable Section 4	TC4(w)(e)	Cable Section 4





0			Scena	ario 1	Scena	ario 2
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3
AC144	Back Lane	A1067, B1145, B1110	Not required	Cable Section 4	Crossing only	Cable Section 4
AC146	B1146 (Holt Road)	A1067, B1145, B1110	Not required	Cable Section 3	MA4 (Cable section 3 & 4)	Cable Section 3
AC147	B1146 (Holt Road)	A1067, B1145, B1110	Not required	Cable Section 3	Not required	Cable Section 3
AC150	Mill Lane	A1067, B1146, Gressenhall Road to Dillington	Not required	Cable Section 3	TC3b(e)	Cable Section 3
AC151	Church Lane	A1067, B1146, Gressenhall Road to Dillington, Church Lane	Not required	Cable Section 3	TC3b(w)	Cable Section 3
AC152	Church Lane	B1146, Rushmeadow Rd, Longham Rd	Not required	Cable Section 3	TC3a(w)	Cable Section 3
AC159	Unnamed Road	A47, Unnamed Road	Not required	Cable Section 2	MA2 (Cable Section 2 TC1(n), TC2(n)(s)	Cable Section 2
AC160	Dale Road	A47, Dale Road	Not required	Cable Section 2	Not required	Cable Section 2
AC162	Dereham Road	A47, Greenbanks Road, Dereham Road	Not required	Cable Section 2	MA 1b (Cable section 1) TC1(s)	Cable Section 2
AC163	Dale Road	A47, Greenbanks Road, Dereham Road, Dale Road	Not required	Cable Section 2	Crossing only	Cable Section 2





			Scena	rio 1	Scena	ario 2
Access ID	Highway Link	Potential Access Route	Stage 1	Stage 2	Stage 2	Stage 3
AC164	Dereham Road	A47, Greenbanks Road	Not required	Cable Section 2	Crossing only	Cable Section 2
AC165	Bradenham Lane	A47, Bradenham Lane	Not required	Cable Section 2	Not required	Cable Section 2
AC166	Bradenham Lane	A47, Bradenham Lane	Not required	Cable Section 1	Not required	Cable Section 1
AC178	A47	A47	National Grid Substation Extension	Not required	National Grid Substation Extension	Not required
AC179	A47	A47	Not required	Not required	National Grid Overhead Line Modifications	Not required
AC180	A47	A47	Onshore Substation	Not required	Onshore Substation	Not required





3 ACCESS DESIGN

3.1 General Approach

- 57. The OAMP presents access design principles and concepts to be developed by the appointed contractor.
- 58. The recommendations contained within this document will be subject to detailed engineering and assessment of traffic management requirements in consultation with the relevant authorities (NCC and HE).
- 59. This process will ultimately determine the design requirement at each of the project access points referred to in Table 2.1, including visibility requirements, adoption of any temporary speed reductions or other traffic management measures and any agreed departures from DMRB standards.
- 60. In addition to the powers set out in the draft DCO, relevant powers under the Highways Act (1980), the Road Traffic Regulation Act (1984) and the New Roads and Street Works Act (1991) may also be relied upon to implement the access strategy (e.g. to implement temporary speed limits).
- 61. The relevant drainage authorities would be consulted when determining appropriate access treatment to cross a watercourse.
- 62. Apart from the onshore project substation, all other project access points are temporary and following completion of construction would be reinstated to their former state unless otherwise agreed with the relevant local authority.
- 63. The design process will be supported by a Stage 1 Road Safety Audit² of each location.

3.2 Design Considerations

- 64. Access to the onshore cable route has been developed assuming the use of a suitably sized HGV (a 20t payload tipper and a low loader). The design of the accesses will provide suitable radii/ overrun areas for these vehicle types.
- 65. To minimise overrun areas on minor roads, it is assumed the HGVs entering the side access will be able to use the entire width of the side access carriageway to manoeuvre (rather than adhere to lane discipline).
- 66. With the exception of a small number of locations, the majority of the local highway network operates a 60mph speed limit. Most of the roads are rural, single

² Stage 1 Assessment undertaken at completion of preliminary design.





- carriageway or tracks with no footways or street lighting present; many with established hedgerows or trees forming the highway boundary.
- 67. The Design Manual for Roads and Bridges (DMRB) is adopted as the most appropriate design standard for major roads (A and B roads) and for visibility splays for all roads.
- 68. Minor road access design has been developed by means of 'first principles' i.e. using vehicle simulation tools to size the side access.
- 69. The guiding principle in developing the access designs is to minimise the impact on the surrounding environment. Recognising the temporary nature of the majority of the accesses, opportunities will be sought to 'step below' design standards to minimise impact whist maintaining safety.
- 70. If a requisite visibility splay cannot be achieved without substantial hedgerow removal, in the first instance the designer will seek to introduce speed limits/traffic management to reduce the distance required.

3.3 Access Designs

3.3.1 Access Design Concepts

- 71. Four access design concepts have been developed for the project through the ETG consultation process as shown in Appendix 1:
 - Type A access: a fully standard compliant (DMRB) major/ minor road junction (as shown in RHDHV drawing PB5640-DR-H1-D-0100). Intended for use on A and major B roads. For this type of access, the requirement for a major road right turn lane would be determined in accordance with validated turning traffic demand;
 - Type B and C access: a reduced footprint access suitable for small B roads, minor and unclassified roads (as shown in RHDHV drawing PB5640-DR-H1-D-0101); and
 - Type D access: a running track crossing point. This type of access could be adapted for limited construction traffic demand by adding radii to provide access where required to create a suitable access type A, B or C (as shown in RHDHV drawing PB5640-DR-H1-D-102).
- 72. Traffic control for each access type will be determined according to background traffic flow and visibility and would range from a simple priority junction to traffic signal control. For roads with high traffic flows a 'staggered' arrangement would be considered, incorporating type A access.





- 73. In all cases advance hazard warning signs will be provided in accordance with the Traffic Signs Manual, Chapter 8, Traffic Safety Measures and Signs for Road Works and Temporary Solutions, Parts 1 and 2, commonly referred to as Chapter 8. This signage will encourage drivers to slow in the knowledge that there is a hazard ahead such as the potential for turning vehicles.
- 74. The required public highway crossings and side accesses have been reviewed to determine appropriate access type and the requirement for traffic management to secure a suitable visibility splay. The results are set out in Table 3.1.





Table 3.1 Access review

Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Main Duct I Primary Wo Peak HGVs Movements		Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Stage 3 Peak HGVs		Existing speed limit (mph)	Visibility compliance* for existing design speed	Temp speed reduction required (Y/N)
		Scenario 1 – Stage 1	Scenario 2 - Stage 2		Scenario 1 – Stage 2	Scenario 2 - Stage 3		(Y/N)	
AC3	D/B or C	34	30	B or C	31	31	30	Υ	N
AC5	D	-	-	B or C	31	31	60	N	Υ
AC10	D	-	-	B or C	31	31	60	N	Υ
AC12	-	-	-	B or C	31	31	60	N	Υ
AC13	B or C	-	80	B or C	33	33	60	N	Υ
AC16	D	-	-	B or C	33	33	30	Υ	N
AC18	D	-	-	B or C	33	33	60	N	Υ
AC20	-	-	-	B or C	33	33	60	N	Y (East only)
AC21	D	-	-	B or C	33	33	60	Υ	Υ
AC22	D	-	-	B or C	33	33	60	N	Υ





Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Primary Wo Peak HGVs Movements	(Daily)	Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pulling Stage Peak HGVs Movements (Daily)		Existing speed limit (mph)	Visibility compliance* for existing design speed (Y/N)	Temp speed reduction required (Y/N)
		Scenario 1 - Stage 1	Scenario 2 - Stage 2		Scenario 1 - Stage 2	Scenario 2 - Stage 3			
AC24	B or C	-	72	B or C	33	33	60	N	Υ
AC25	B or C	-	72	B or C	30	30	60	N	Υ
AC28	D	-	-	B or C	30	30	60	N	Υ
AC32	D	-	-	B or C	30	30	60	N	Υ
AC34	B or C	-	72	B or C	30	30	60	N	Υ
AC35	D/B or C	-	72	B or C	30	30	60	N	Υ
AC37	B or C	-	48	B or C	30	30	60	N	Υ
AC38	А	-	152	B or C	30	30	30	Υ	N
AC47	А	-	112	B or C	37	37	60	Υ	N
AC49	D	-	-	B or C	37	37	60	N	Υ
AC50	-	-	-	B or C	37	37	60	Υ	N





Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Main Duct I Primary Wo Peak HGVs Movements Scenario 1 – Stage 1	(Daily)	Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pullin Peak HGVs Movements Scenario 1 – Stage 2		Existing speed limit (mph)	Visibility compliance* for existing design speed (Y/N)	Temp speed reduction required (Y/N)
		l			l			l	
AC51	-	-	-	B or C	37	37	60	Υ	N
AC55	D/B or C	-	72	B or C	31	31	60	N	Υ
AC57	B or C	-	72	B or C	31	31	60	N	Υ
AC58	D	-	-	B or C	31	31	60	N	Υ
AC62	D	-	-	B or C	34	34	60	N	Υ
AC66	А	-	136	B or C	34	34	60	Υ	N
AC75	B or C	-	72	B or C	34	34	60	Υ	N
AC77	D	-	-	B or C	37	37	60	N	Υ
AC78	-	-	-	B or C	37	37	60	N	Υ
AC84	D/B or C	-	80	B or C	37	37	60	N	Υ
AC85	-	-	-	B or C	35	35	60	Υ	N





Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Main Duct I Primary Wo Peak HGVs Movements Scenario 1 – Stage 1	rks Stage	Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pullin Peak HGVs Movements Scenario 1 – Stage 2		Existing speed limit (mph)	Visibility compliance* for existing design speed (Y/N)	Temp speed reduction required (Y/N)
			- 11.6-			211.62			
AC88	-	-	-	B or C	35	35	60	Υ	N
AC89	-	-	-	-	-	-	-	n/a	n/a
AC91	-	-	-	B or C	29	29	60	N	Υ
AC92	D	-	-	B or C	29	29	60	N	Υ
AC96	D	-	-	B or C	29	29	60	N	N
AC101	D/A	-	80	А	32	32	60	Υ	N
AC103	А	-	72	А	32	32	60	N	Υ
AC104	D/A	-	112	А	32	32	60	N	Υ
AC106	D	-	-	B or C	32	32	60	N	Υ
AC107	-	-	-	B or C	32	32	60 N/ 30 S	N (North only)	Y (North only)
AC109	B or C	-	72	B or C	40	40	60	N	Υ





Access ID	Scenario 1 – Stage 1 Main Duct Installation / Scenario 2 – Stage 2 Peak HGVs Access Type Required Movements (Daily)		Scenario 1 – Stage 2 Cable Pulling Stage Scenario 2 – Stage 3 Peak HGVs Access Type Required Movements (Daily)			Existing speed limit (mph)	Visibility compliance* for existing design speed (Y/N)	Temp speed reduction required (Y/N)	
		Scenario 1 - Stage 1	Scenario 2 - Stage 2		Scenario 1 - Stage 2	Scenario 2 - Stage 3		(1714)	
AC110	B or C	-	72	B or C	40	40	60	N	Υ
AC111	B or C	-	72	B or C	40	40	60	N	Υ
AC120	А	-	40	A	34	34	60	Υ	N
AC121	B or C	-	40	B or C	34	34	60	N	Υ
AC125	D	-	-	B or C	30	30	60	N	Υ
AC126	B or C	-	72	B or C	30	30	60	N	Υ
AC127	D/B or C	-	-	B or C	30	30	60	N	Υ
AC130	B or C	-	72	B or C	30	30	60	Υ	N
AC131	-	-	-	B or C	30	30	60	N	Υ
AC134	-	-	-	B or C	29	29	60	N	Υ
AC135	D	-	-	B or C	29	29	60	N	Y





Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Main Duct Installation / Primary Works Stage Peak HGVs Movements (Daily)		Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pulling Stage Peak HGVs Movements (Daily)		Existing speed limit (mph)	Visibility compliance* for existing design speed (Y/N)	Temp speed reduction required (Y/N)
		Scenario 1 - Stage 1	Scenario 2 - Stage 2		Scenario 1 - Stage 2	Scenario 2 - Stage 3			
AC136	D/A	-	80	B or C	29	29	60	N	Υ
AC137	D	-	-	B or C	29	29	30 N/ 60 S	Y (North)/ N (South)	Y (South only)
AC141	-	-	-	B or C	29	29	60	N	Υ
AC142	-	-	-	B or C	29	29	60	N	Υ
AC143	B or C	-	96	B or C	29	29	60	N	Υ
AC144	D	-	-	B or C	29	29	60	Υ	N
AC146	D/A	-	80	B or C	34	34	60	N	Υ
AC147	-	-	-	B or C	34	34	60	N (South only)	Y (South only)
AC150	B or C	-	72	B or C	34	34	60	N	Υ
AC151	B or C	-	72	B or C	34	34	60	N	Υ
AC152	D/B or C	-	72	B or C	34	34	60	N	Υ





Access ID	Scenario 1 – Stage 1 Scenario 2 – Stage 2 Access Type Required	Main Duct Installation / Primary Works Stage Peak HGVs Movements (Daily)		Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pulling Stage Peak HGVs Movements (Daily)		Existing speed limit (mph)	Visibility compliance* for existing design speed	Temp speed reduction required (Y/N)
		Scenario 1 - Stage 1	Scenario 2 - Stage 2		Scenario 1 – Stage 2	Scenario 2 - Stage 3		(Y/N)	
AC159	Temporary (refer to section 3.3.2.1) (TP-PB5640-DR010)	-	136	Temporary (refer to section 3.3.2.1) (TP-PB5640-DR010)	34	34	60	N	Υ
AC160	-	-	-	-	-	-	60	N	Υ
AC162	А	-	112	А	34	34	60	Υ	N
AC163	D	-	-	B or C	34	34	60	N	Υ
AC164	D	-	-	B or C	34	34	60	N	Υ
AC165	-	-	-	B or C	34	34	60	N	Υ
AC166	-	-	-	B or C	34	34	60	N	Υ
AC178	Permanent (refer to section 3.3.2.2) (TP-PB5640-DR001)	34	68	-	-	-	60	Y	N
AC179	Temporary (refer to section 3.3.2.3)	-	20	Temporary (refer to section 3.3.2.3)	-	-	60	N	Y





Access ID	Scenario 1 – Stage 1 Main Duct Installation / Scenario 2 – Stage 2 Peak HGVs Access Type Required Movements (Daily)		Scenario 1 – Stage 2 Scenario 2 – Stage 3 Access Type Required	Cable Pulling Stage Peak HGVs Movements (Daily)		Existing speed limit (mph)	Visibility compliance* for existing design speed	Temp speed reduction required (Y/N)	
		Scenario 1 - Stage 1	Scenario 2 - Stage 2		Scenario 1 – Stage 2	Scenario 2 - Stage 3		(Y/N)	
	(TP-PB4476-DR003)			(TP-PB5640-DR003)					
AC180	Permanent (refer to section 3.3.2.4) (TP-PB5640-DR002)	46	134	Permanent (refer to section 3.3.2.4) (TP-PB5640-DR002)	34	34	60	Υ	N
*	DMRB visibility compliance in accordance to the DMRB TD 42/95 Volume 6 Section 2 Part 6 – Table 7/1								





75. Finalised drawings, showing full details of access improvements and hierarchical strategies allowing safe access/egress from the highway onto the onshore cable route would be agreed as part of the development of the AMP (once a contractor has been appointed), and in consultation with NCC and HE.

3.3.2 Strategic Road Network (A47) Access Designs

- 76. The project access from the A47 requires specific design considerations as the locations will be subject to high traffic demand during the construction phase of the project. The substation sites treatment will be permanent to serve the operational phase of the project.
- 77. In consultation with HE, a number of specific A47 outline access designs have been developed including AC159, AC178, AC179 and AC180, a description of each access and respective design requirement follows:
- 78. The outline access designs for all A47 accesses can be found in Appendix 2 and corresponding swept path analysis is provided in Appendix 3.

3.3.2.1 AC159 – MA2-East and TC1 (north) and TC2

- 79. Access to the infrastructure sites north west of Scarning would require the following infrastructure improvements to enable the use of AC159:
 - Removal of 60m of existing vegetation (trees and hedgerow) to allow for realignment and widening of Bushy Common Road to cater for a minimum 7.3m approach width allowing passing of two HGVs;
 - Existing vegetation cutback/lowering to provide 215m visibility splays in both directions along the A47 in compliance with a 100A (60mph) design speed.
 - Upgrade of the existing A47 / Bushey Common Road bellmouth to a DMRB compliant rural simple priority junction incorporating a minimum 15m corner radii and 1:8 tapers over 30m distance; and
 - Construction of a new bellmouth (AC159) west off Bushy Common Road with a minimum 15m corner radii and 1:10 tapers over 25m distance for the entry into minor access allowing passing of two HGVs. Vegetation clearance in compliance with a 20mph Manual for Streets visibility splay of 22m.

3.3.2.2 AC178 – National Grid Substation Extension

- 80. Access to the National Grid Substation Extension would require the following infrastructure improvements to enable the use of AC159:
 - Removal of the existing grasscrete;
 - Existing vegetation cutback/lowering to provide 215m visibility splays in both directions along the A47 in compliance with a 100A (60mph) design speed;





- Realignment and widening of existing access approach to cater for a 7.3m approach width, allowing passing of two HGVs; and
- Upgrade of the existing bellmouth to a DMRB compliant rural simple priority junction incorporating a minimum 15m corner radii and 1:10 tapers over 25m distance.

3.3.2.3 AC179 – National Grid Overhead Line Modifications Works.

- 81. Access to the field north of the A47 to complete the overhead Line Modification (OHLM) works would require the following infrastructure improvements to enable the use of AC179:
 - Existing vegetation cutback/lowering to provide 90m visibility splays in both directions along the A47 in compliance with a 60B (30mph) design speed;
 - Realignment and widening of existing access approach to cater for a 7.3m approach width, allowing passing of two HGVs;
 - Upgrade of the existing bellmouth to a DMRB compliant rural simple priority junction incorporating a minimum 15m corner radii and 1:8 tapers over 30m distance; and
 - Temporary 30mph speed limit to be introduced when AC179 is operational.

3.3.2.4 Access AC180 (onshore project substation, MA1a-West and MA1a-East)

- 82. Access to the onshore substation south off the A47 will require the following infrastructure requirements to enable the use of AC180.
 - Construction of new access to a DMRB compliant right turn ghost island priority junction (all movements permitted) incorporating a minimum 15m corner radii and 1:6 tapers over 30m distance;
 - Existing vegetation cutback/lowering to provide 215m visibility splays in both directions along the A47 in compliance with a 100A (60mph) design speed.
 - Access approach width of 8.4m to allow passing of two HGVs and to cater for Abnormal Indivisible Load deliveries; and
 - HGV turning area to be provided within the site allowing HGVS to enter and exit the A47 in a forward gear.
- 83. Alternative access arrangements are to be explored with the landowner, whereby a single point of access may be provided at access B for construction and farm traffic. Details will be finalised during detailed design stage and a commitment will be included within the Final AMP.

3.3.2.5 General Provisions

84. All temporary infrastructure requirements for accesses of the A47 (AC159, AC178, AC179 and AC180) would be contained within the highway boundaries or the DCO limits. Any hedgerow or tree removal would be subject to the ecological mitigation





measures set out in the Outline Landscape and Ecological Management Strategy (OLEMS) (document reference 8.7).

- 85. Accesses AC159, AC178 and AC179 are to adopt a 'no right turn' traffic management plan, details of diversion routes and enforcement measures are provided in the OTMP (document reference 8.8).
- 86. Accesses AC159, AC178, AC179 and AC180 have all been 'agreed in principle' with Highways England subject to:
 - Visibility splays being cleared of foliage;
 - Visibility being proven in the vertical plane;
 - The implementation of the traffic management measures proposed; and
 - The carrying out of Stage 1 and 2 Road Safety Audits.





4 REFERENCES

Design Manual for Roads and Bridges, Vol 6, Section 2, Part 6, TD 42/95 'Geometric Design of Major/Minor Priority Junctions'.

Design Manual for Roads and Bridges, Vol 5, Section 2, Part 2, HD 19/15 'Road Safety Audit'.

Norfolk Boreas Limited (2018). Norfolk Boreas Offshore Wind Farm Preliminary Environmental Information Report. Available online at

https://corporate.vattenfall.co.uk/projects/wind-energy-projects/vattenfall-in-norfolk/norfolkboreas/documents/preliminary-environmental-information-report/. Accessed 16/01/2019.

Royal HaskoningDHV (2017). Norfolk Boreas Offshore Wind Farm Scoping Report.

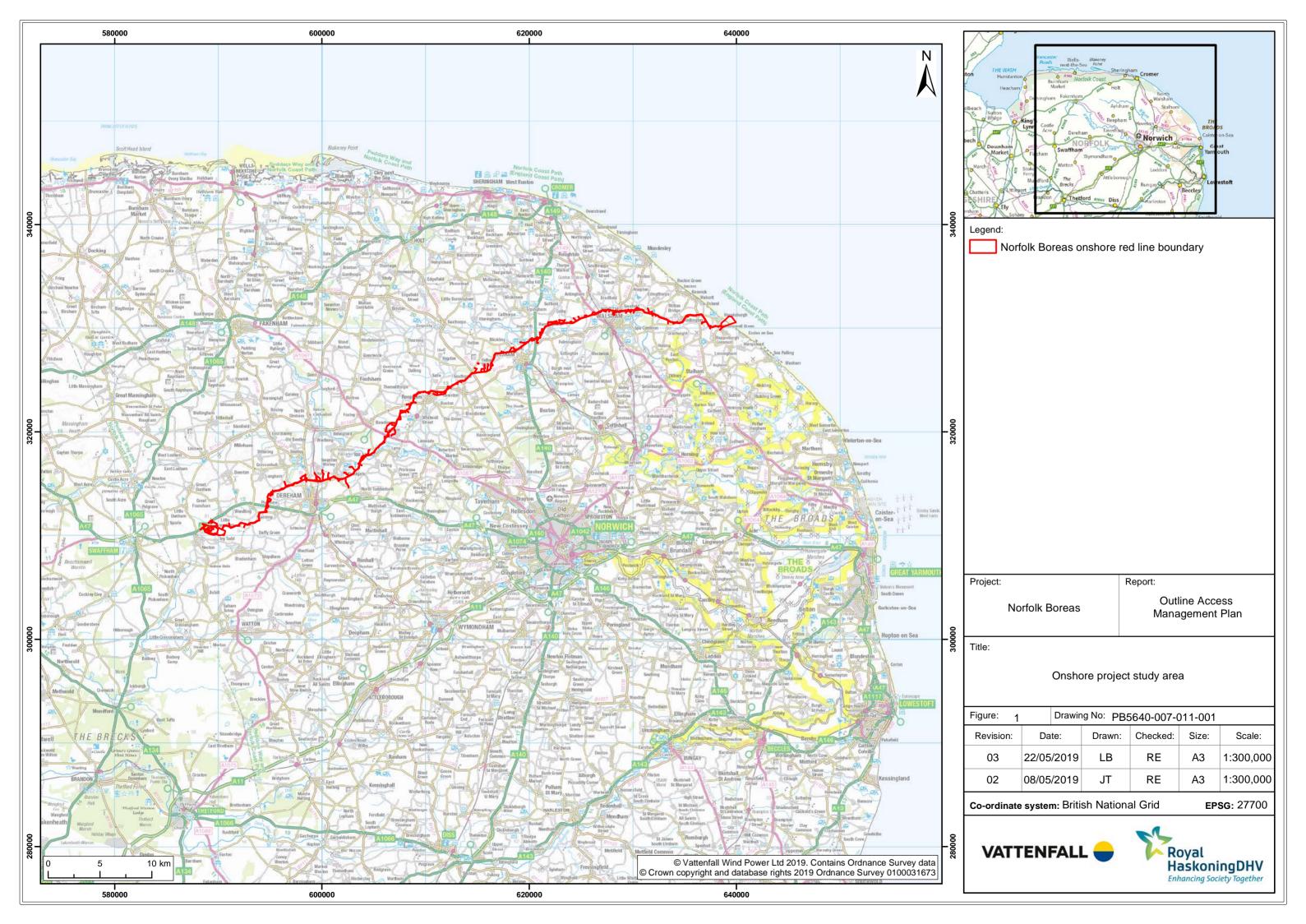
Royal HaskoningDHV (2018). Norfolk Boreas Offshore Wind Farm Traffic and Transport Method Statement. Unpublished.

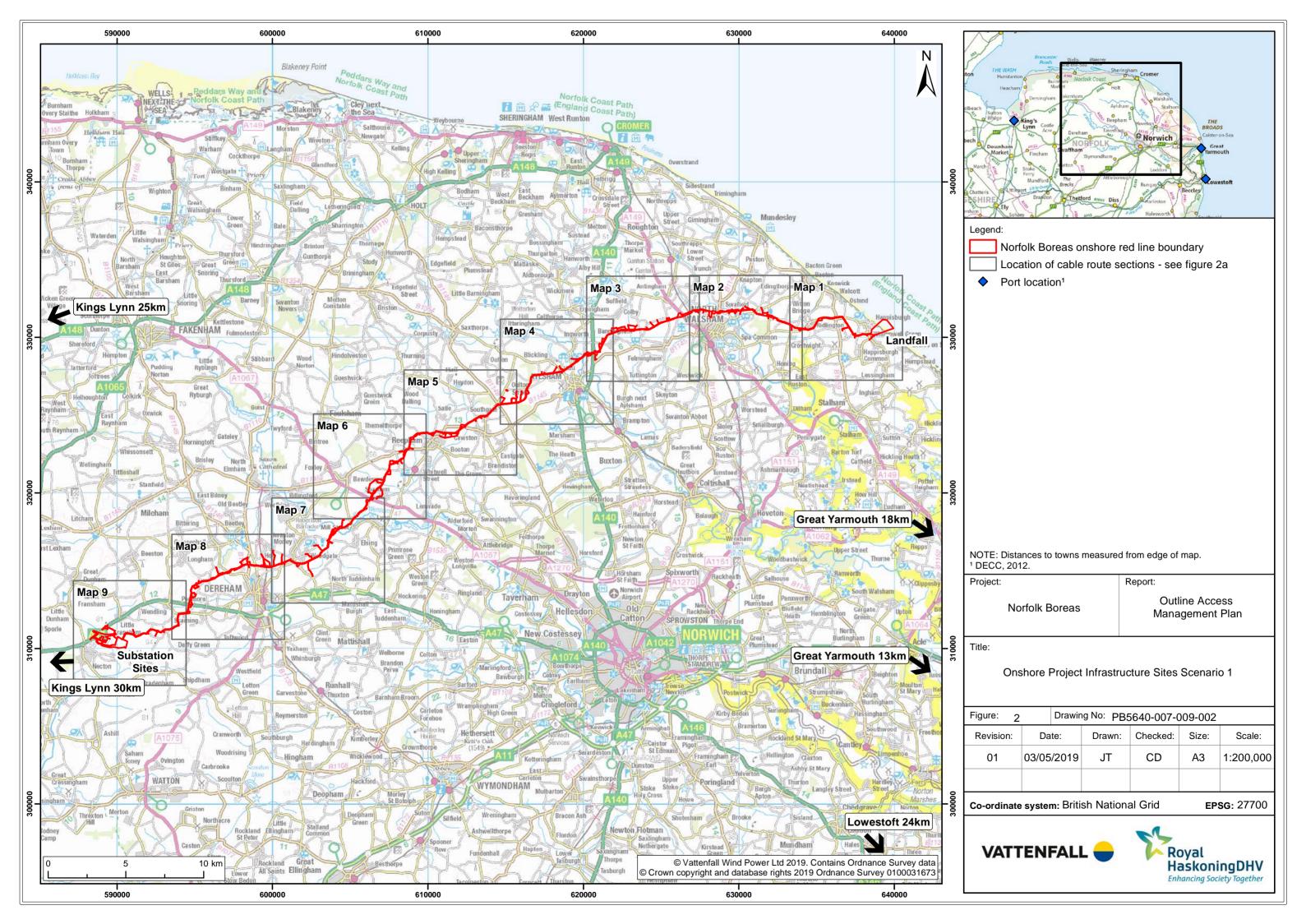
Traffic Signs Manual, Chapter 8, 'Traffic safety measures and Signs for Road Works and Temporary solutions, Parts 1 and 2'

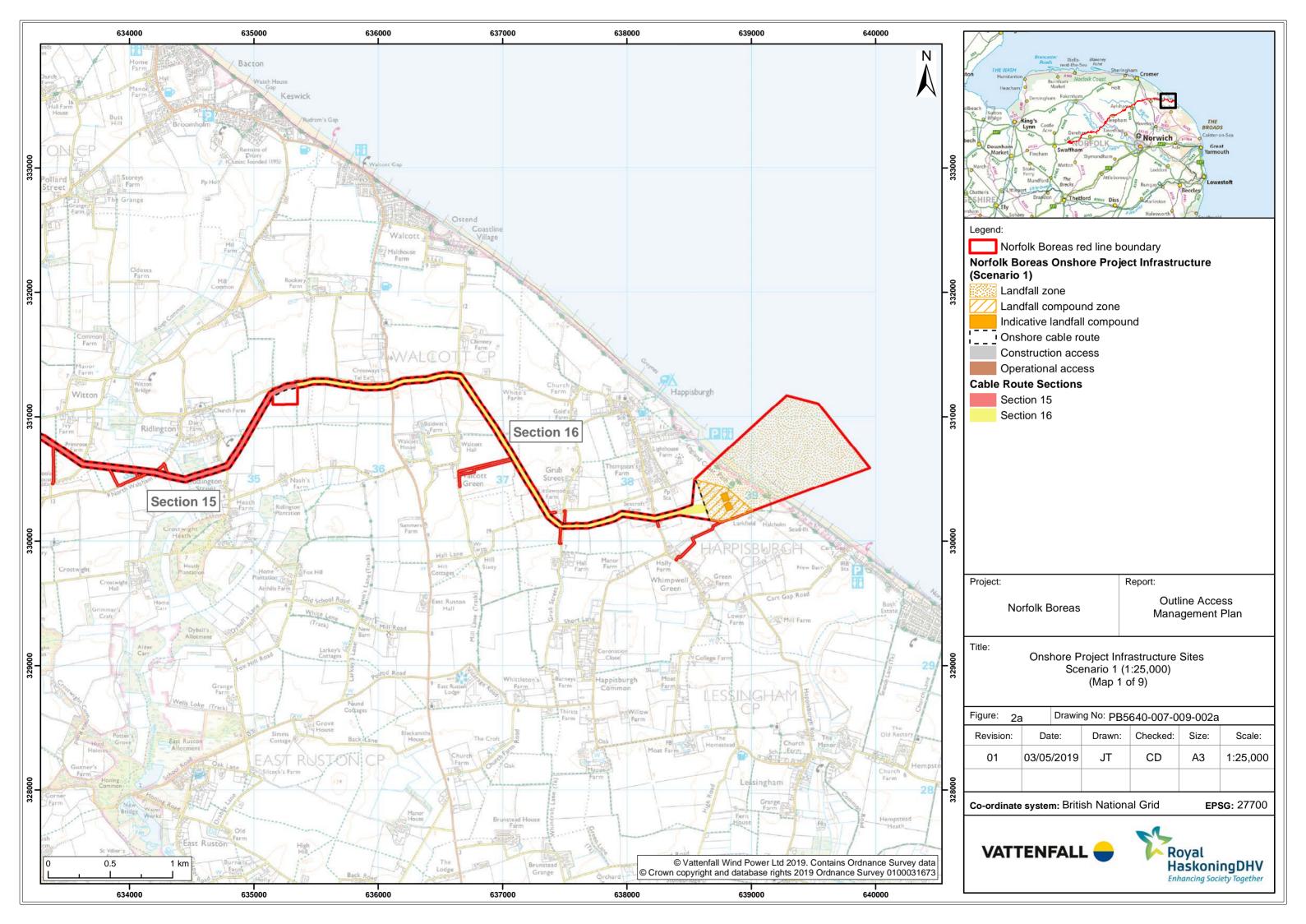


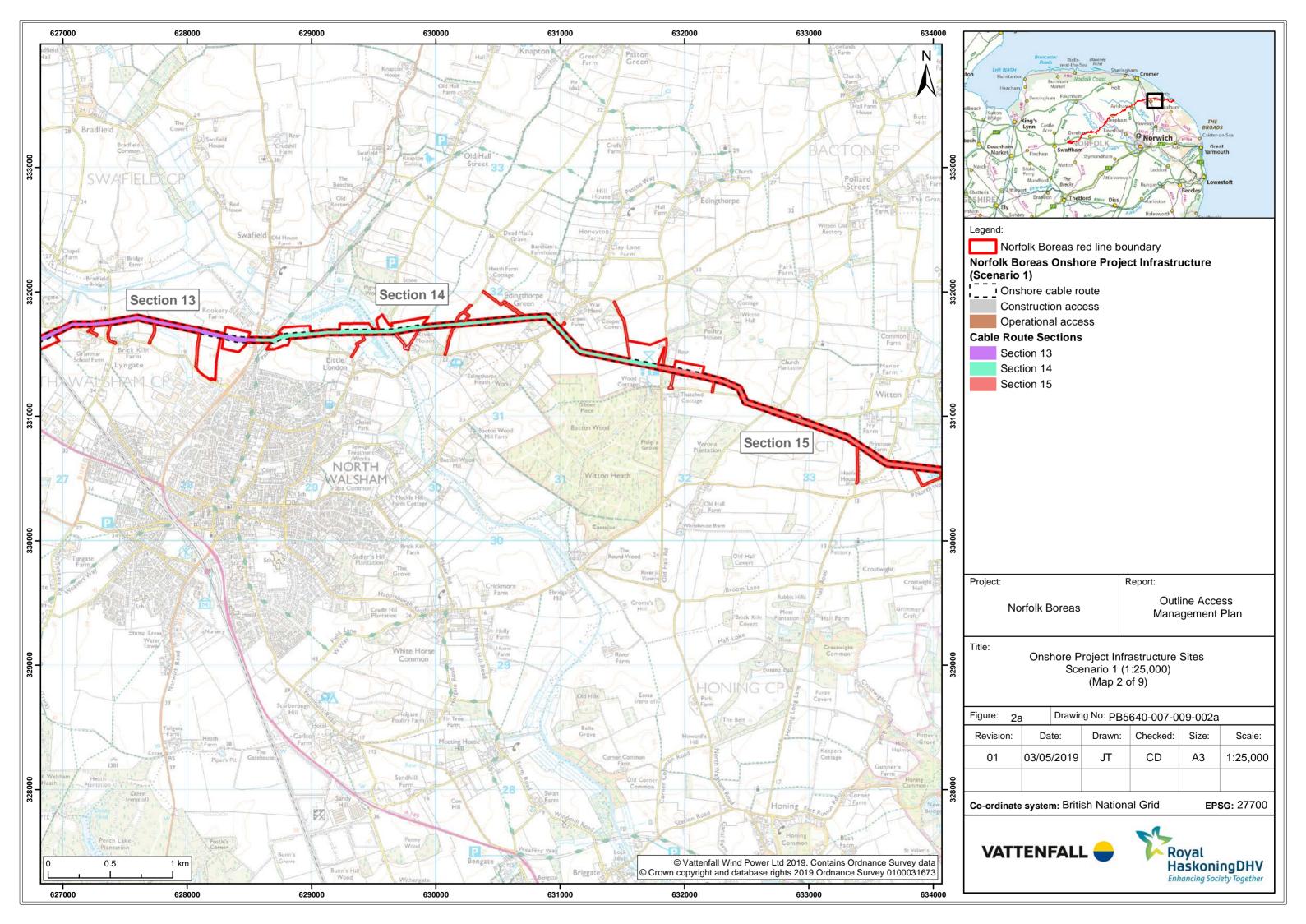
VATTENFALL 🛑

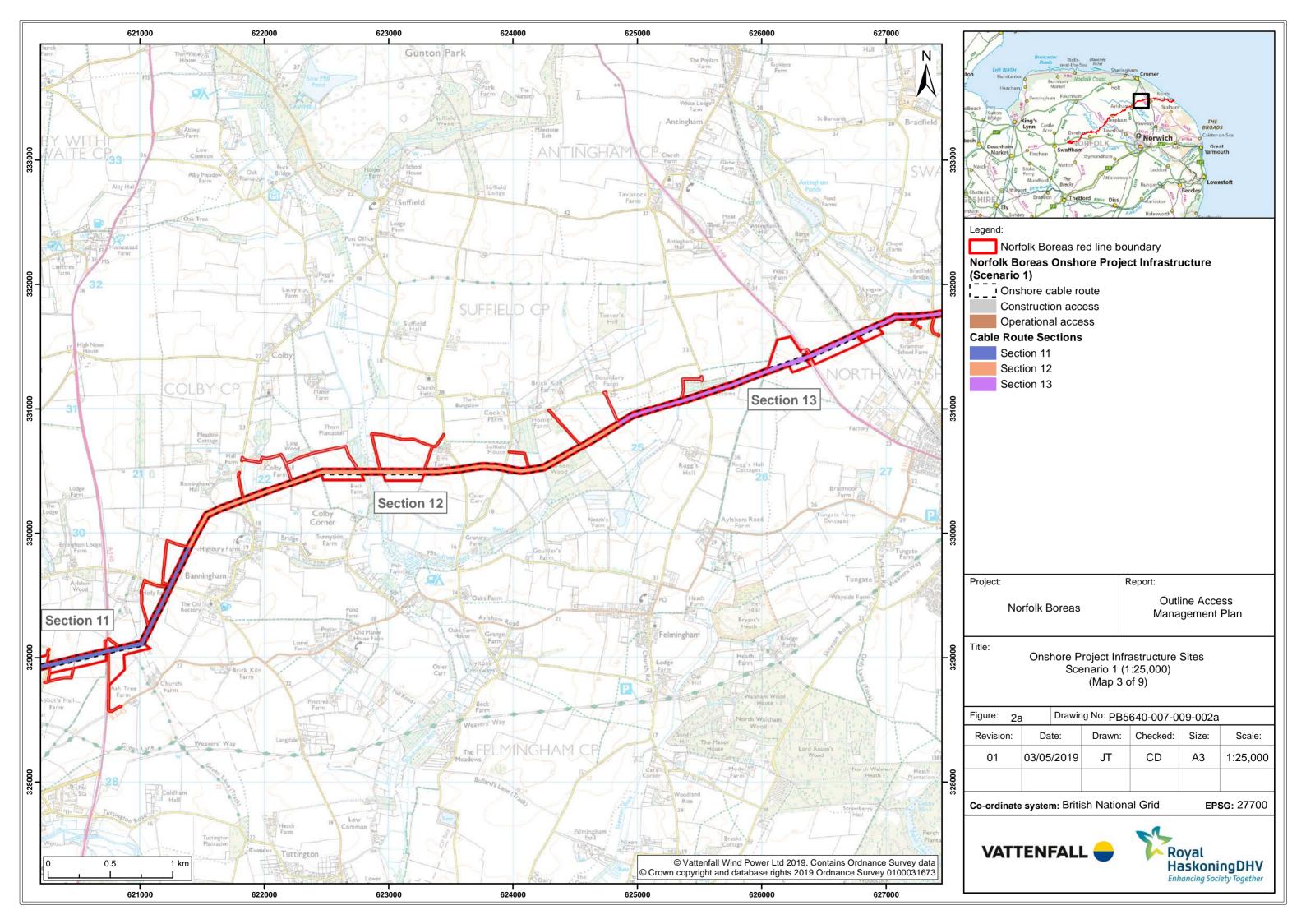
5 FIGURES

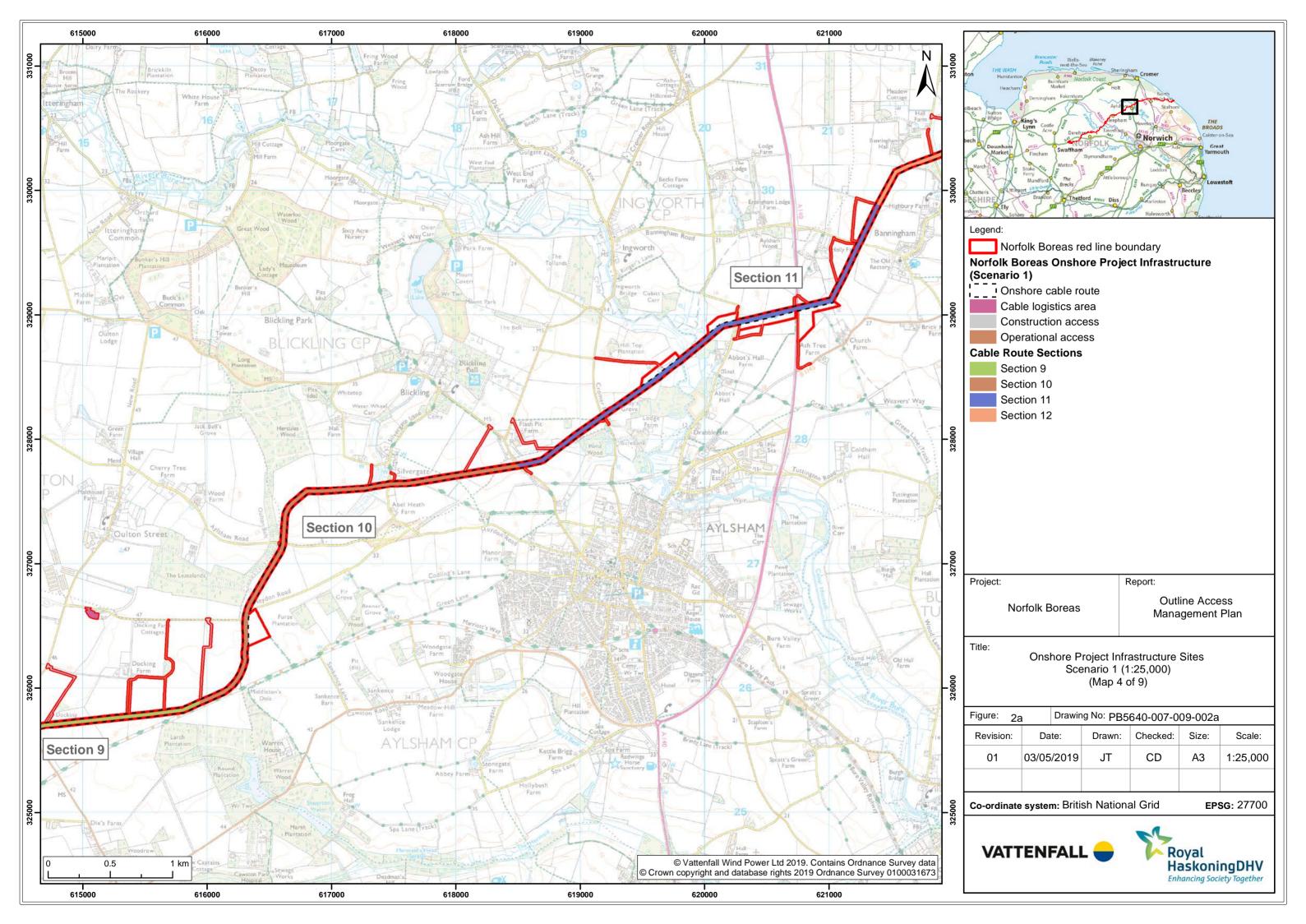


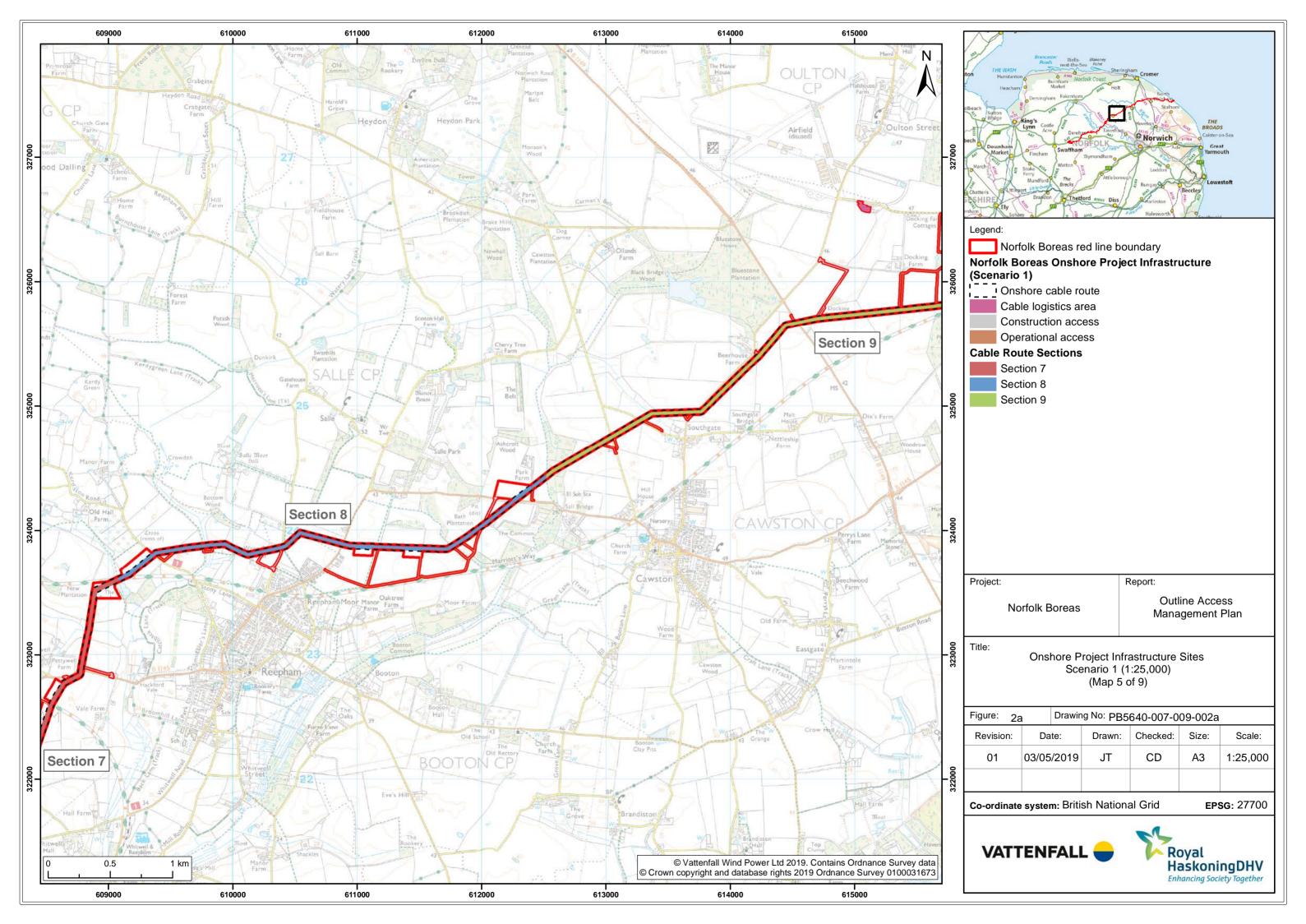


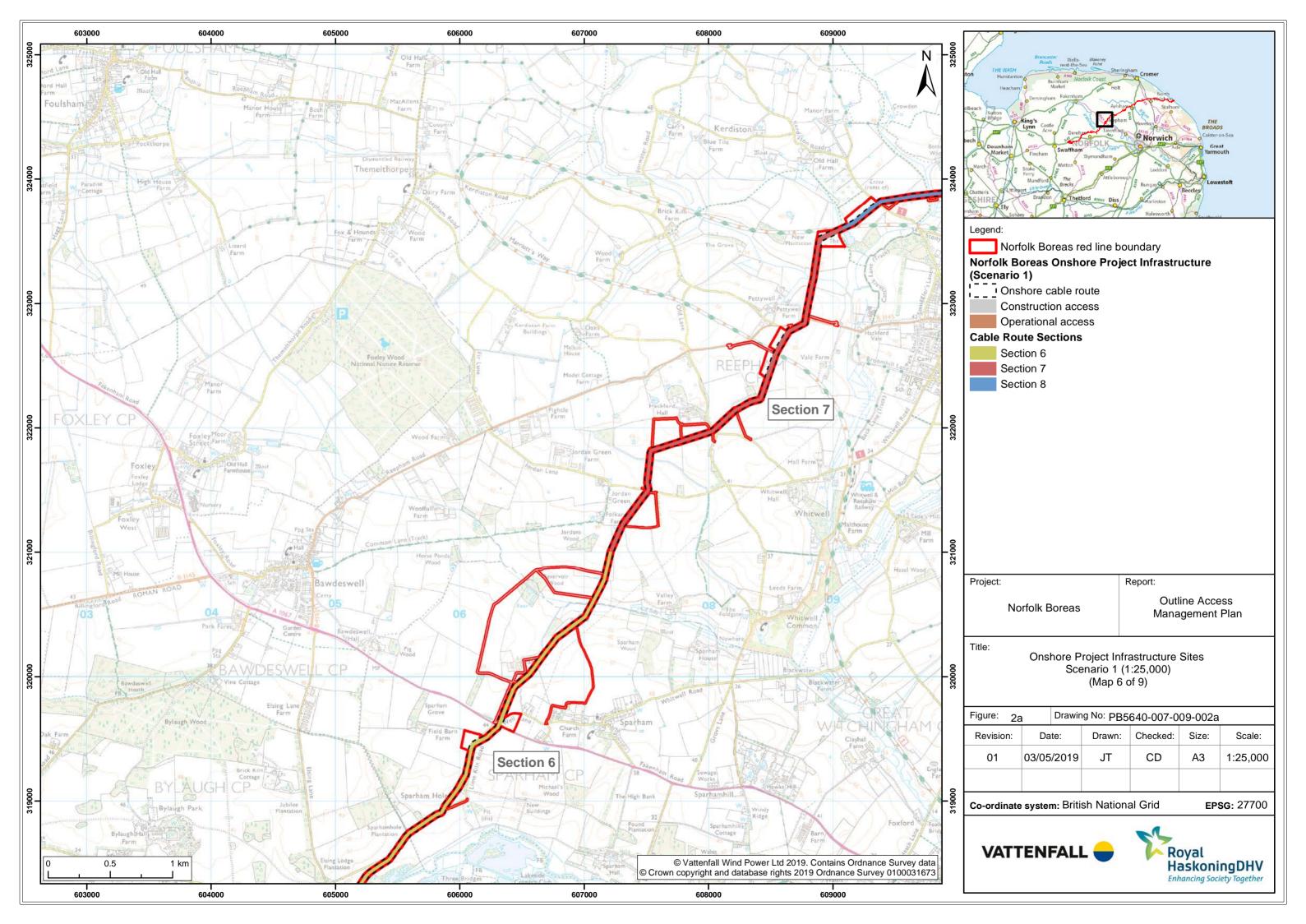


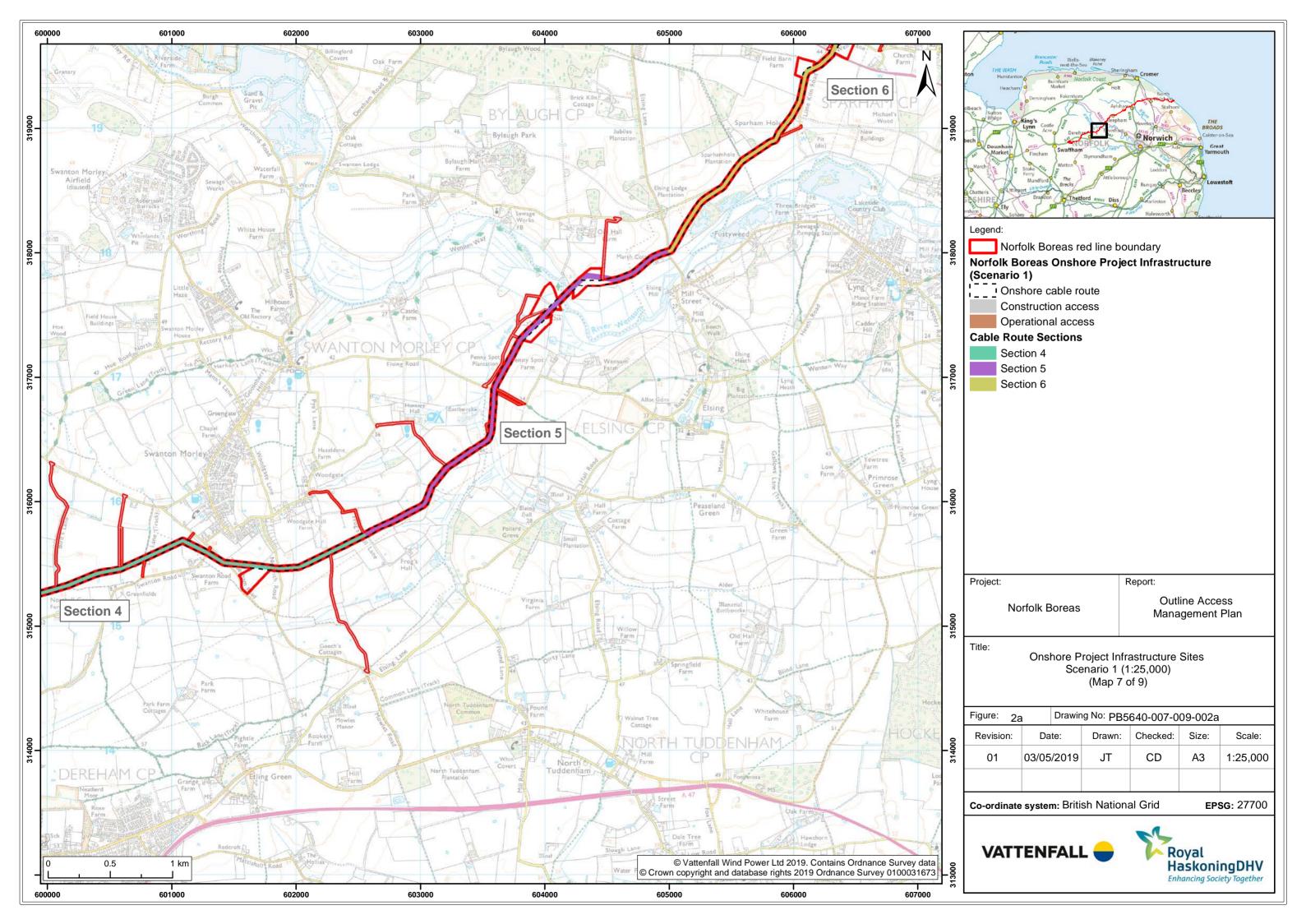


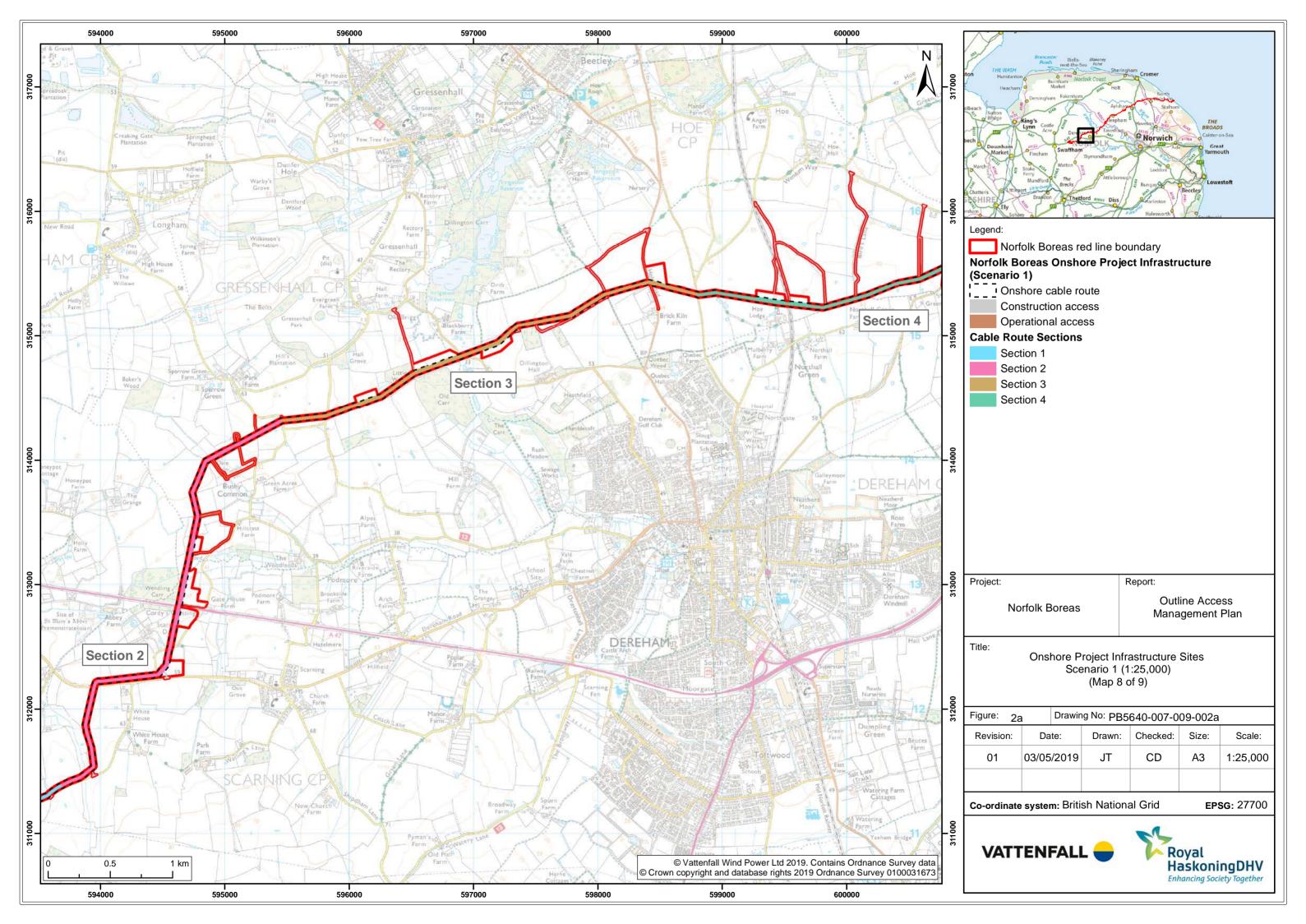


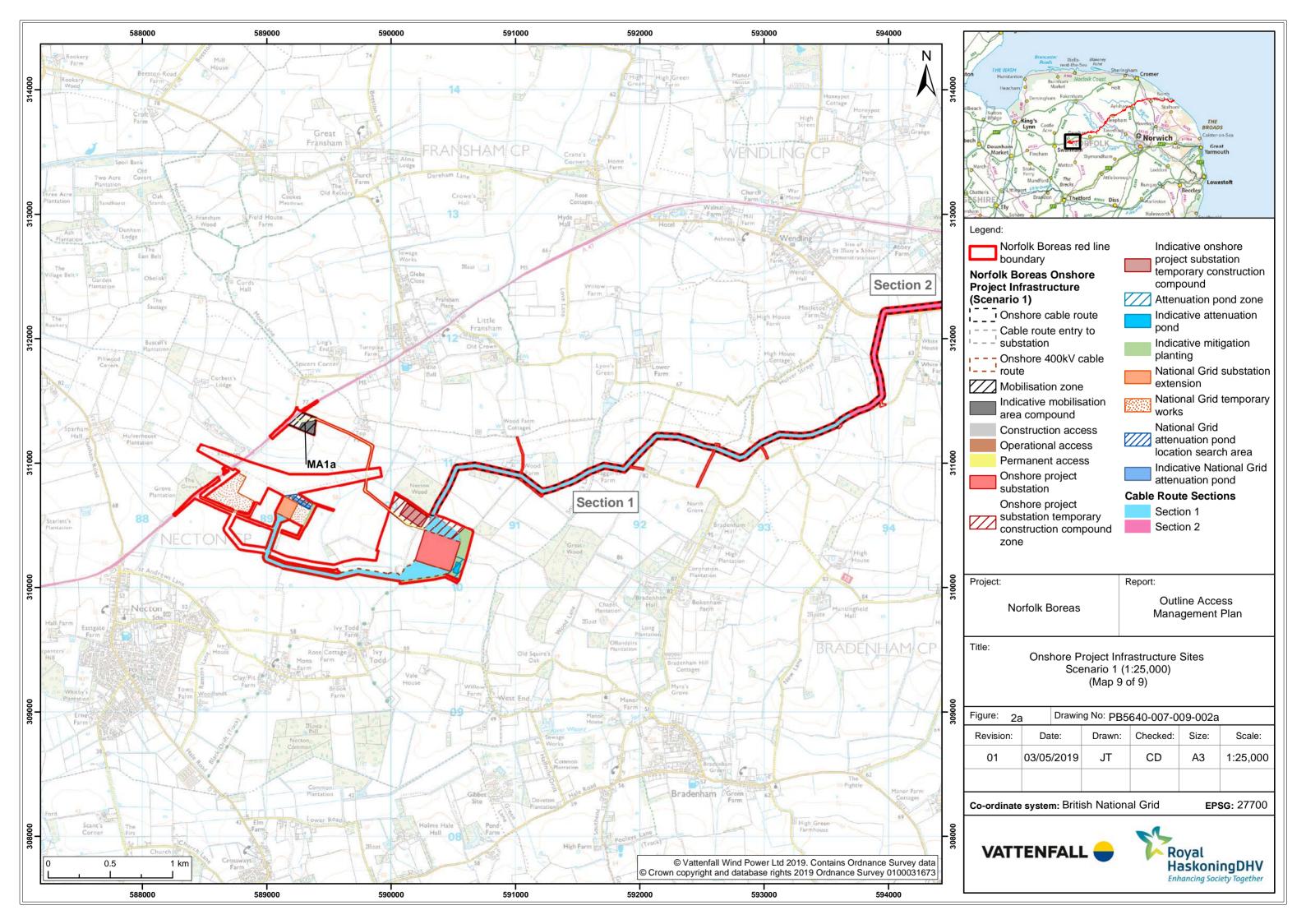


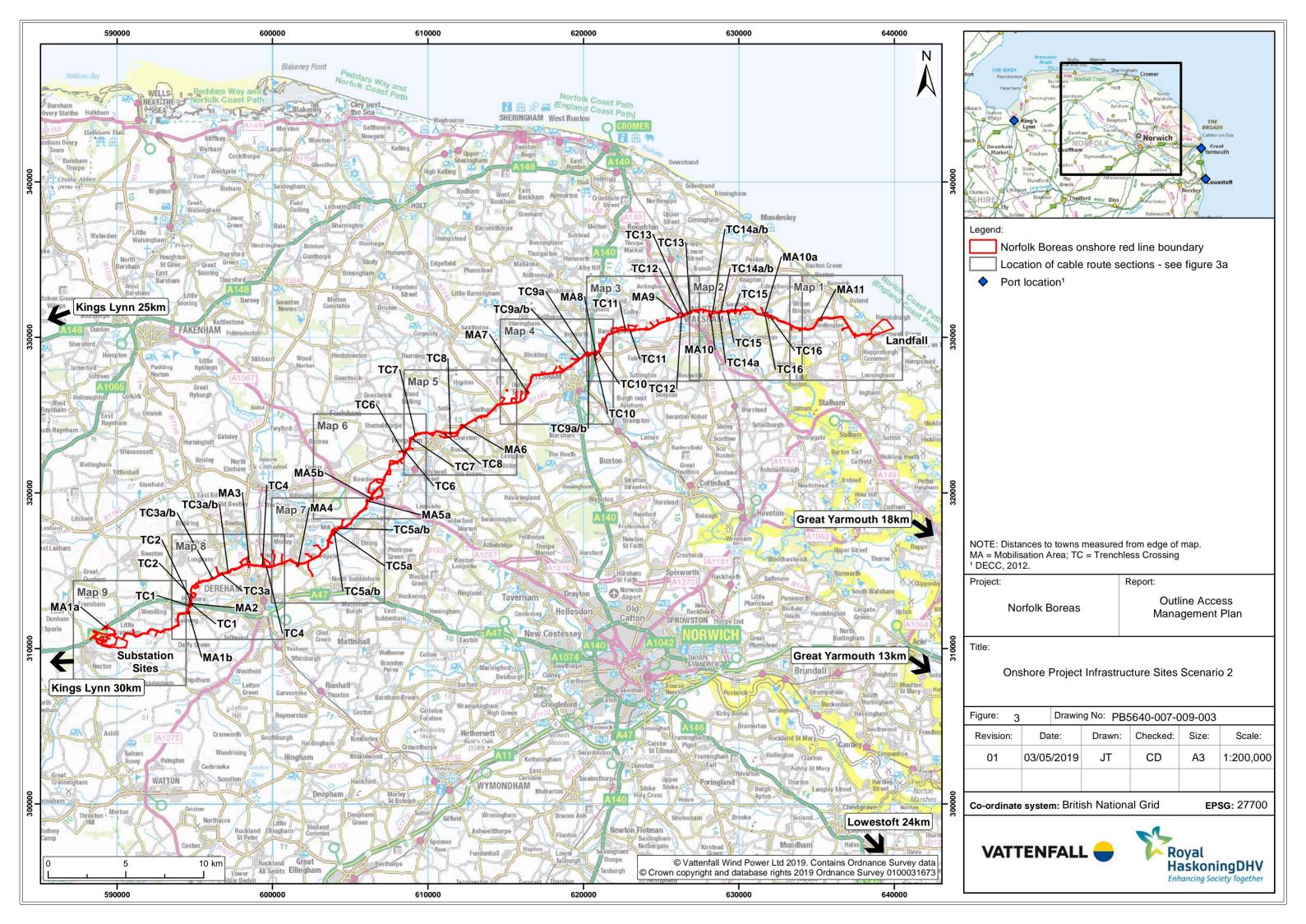


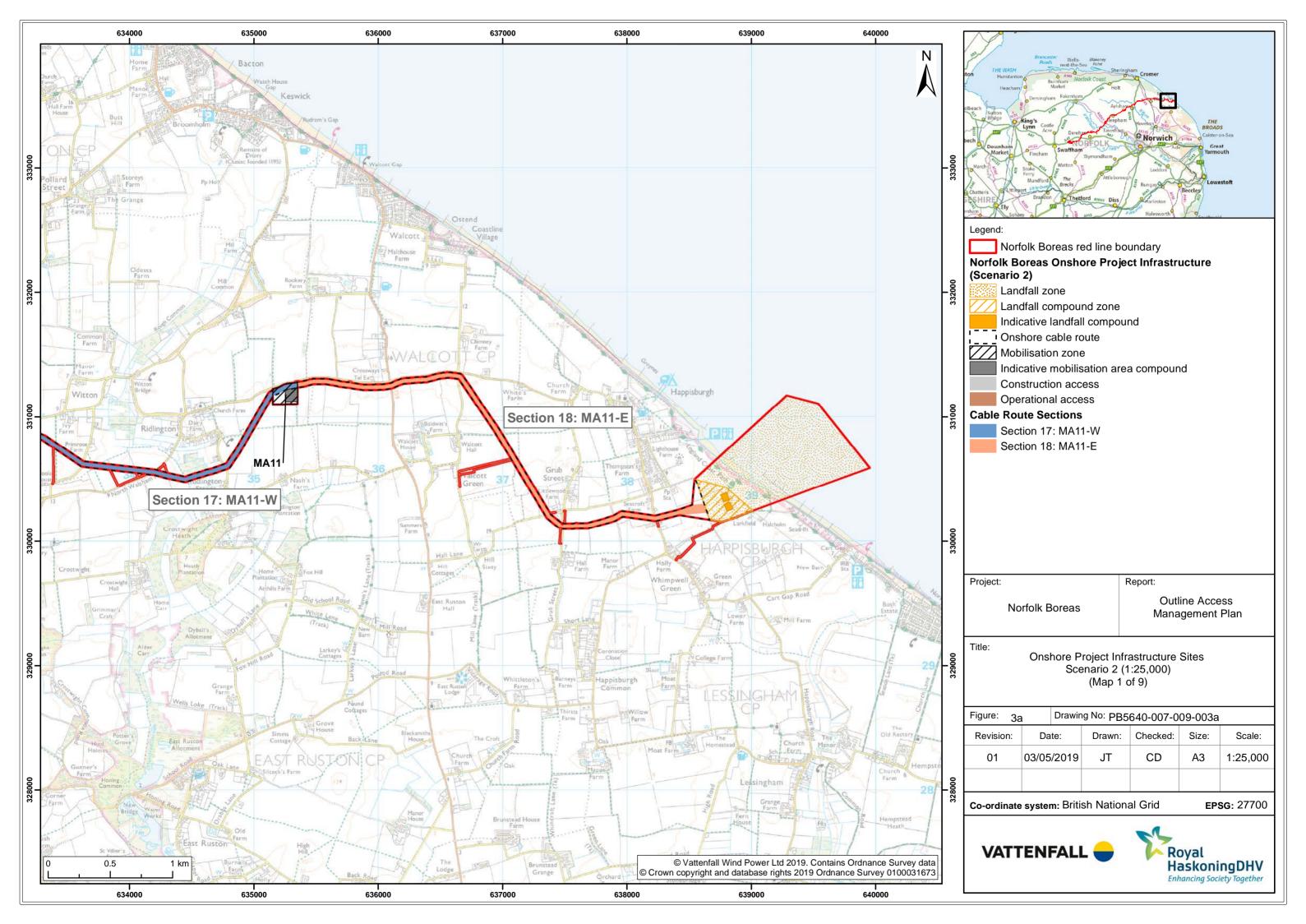


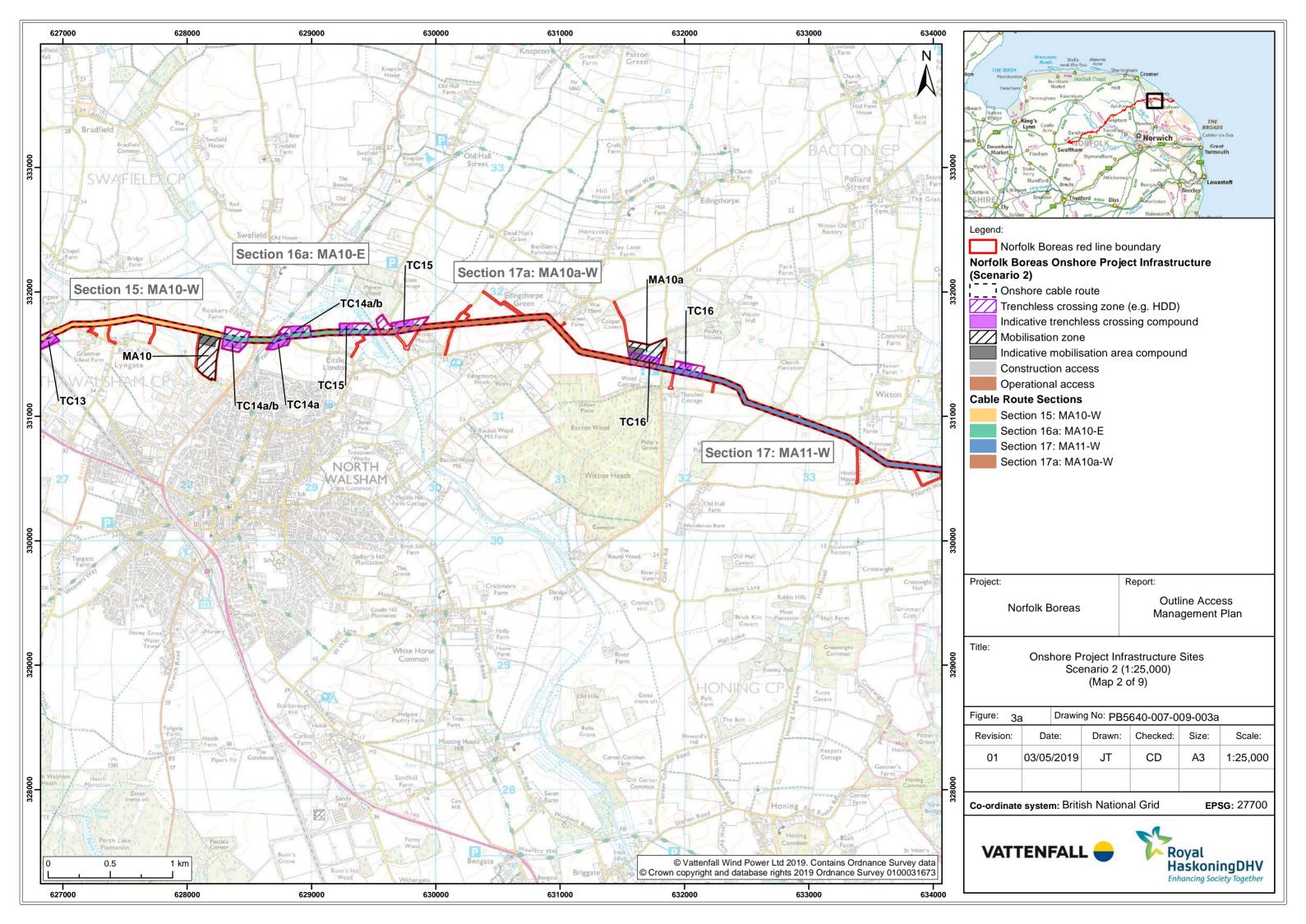


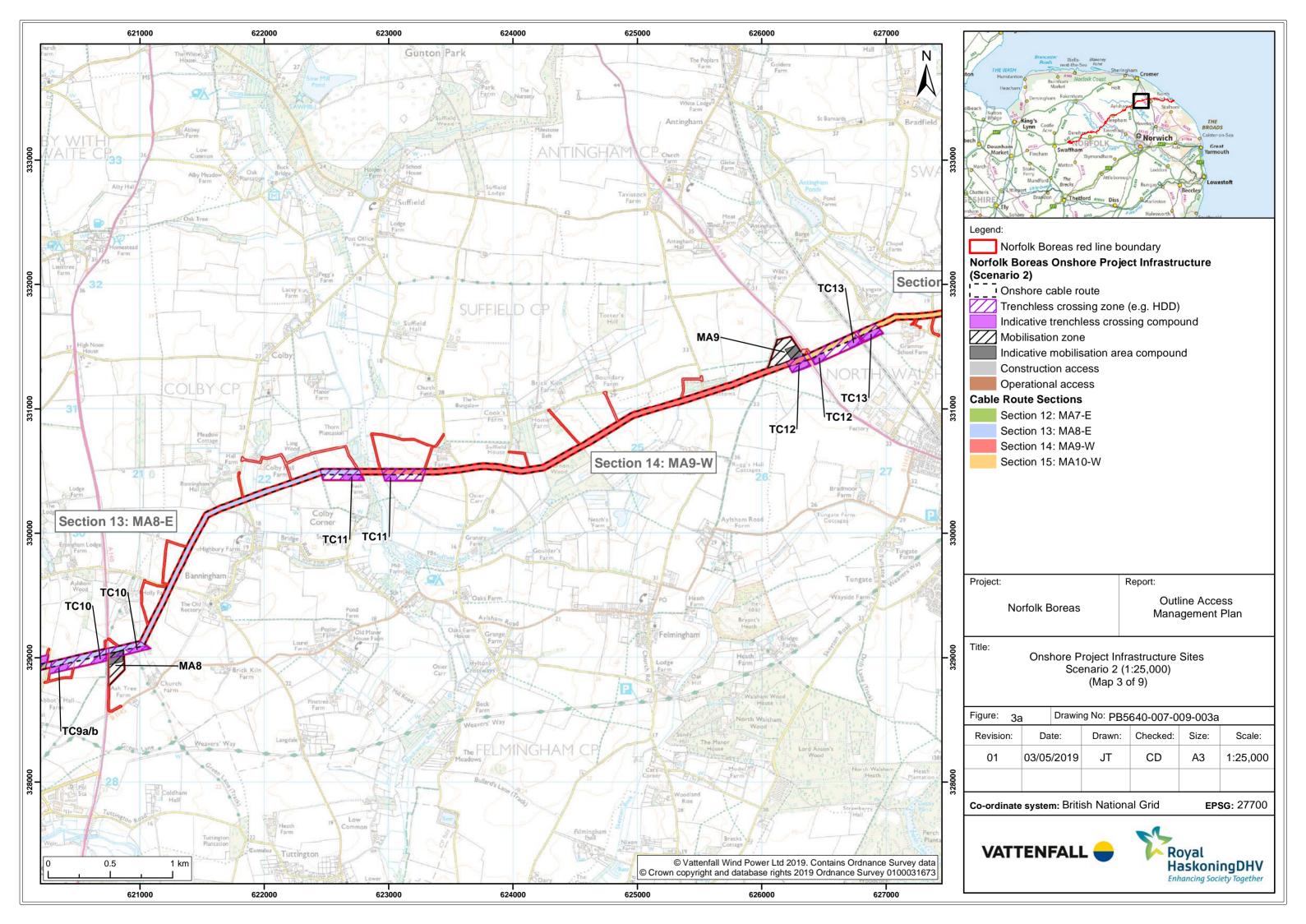


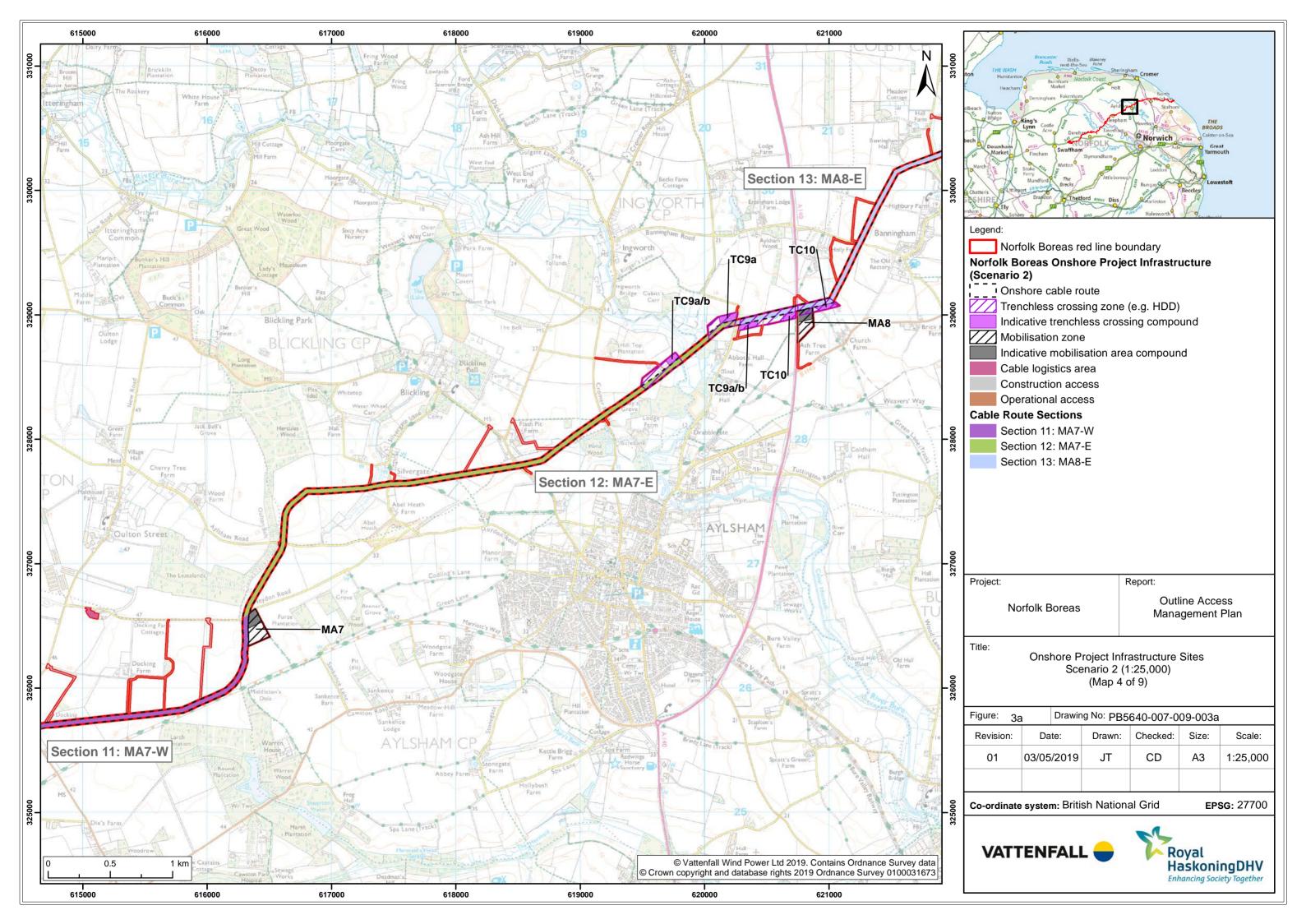


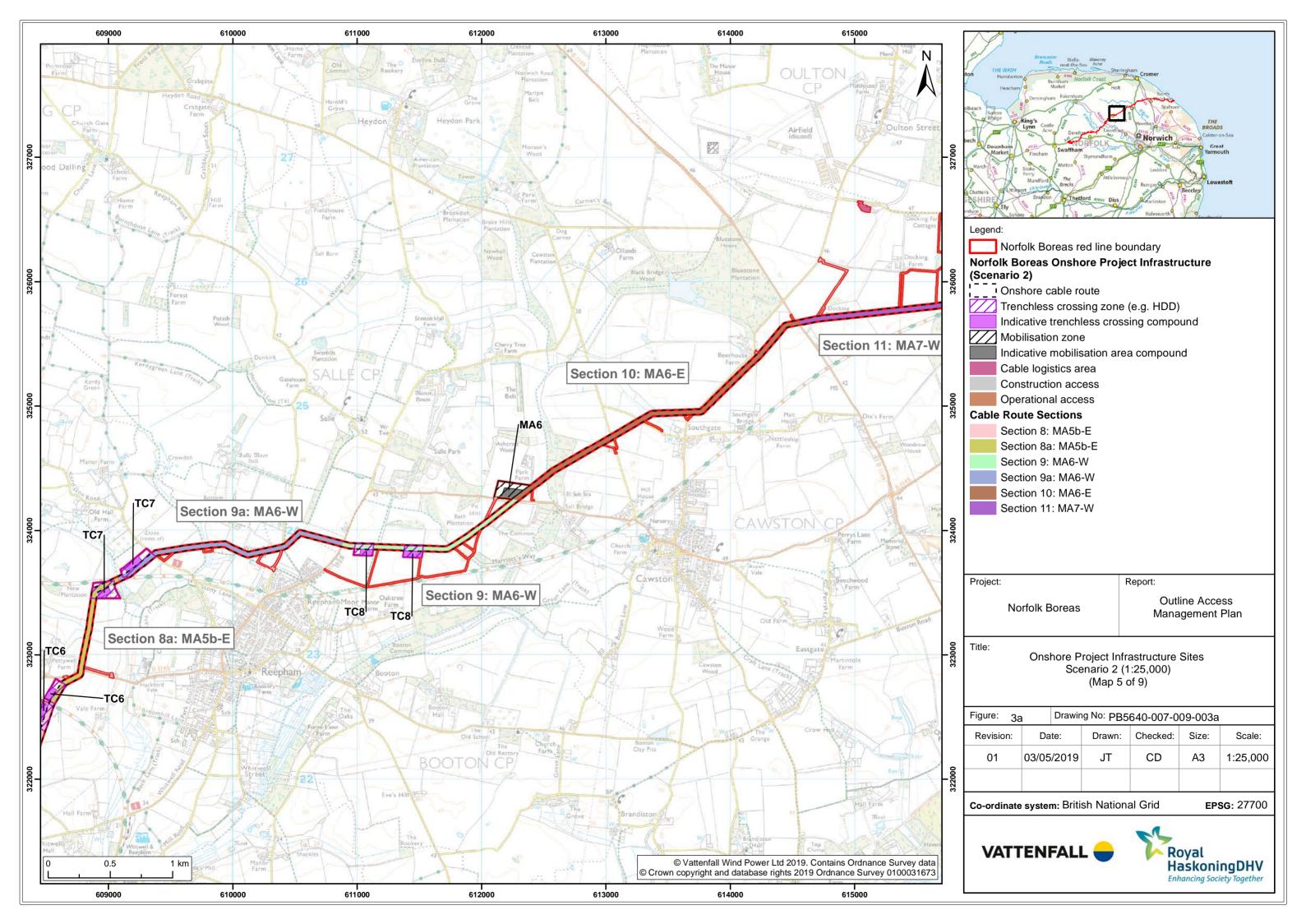


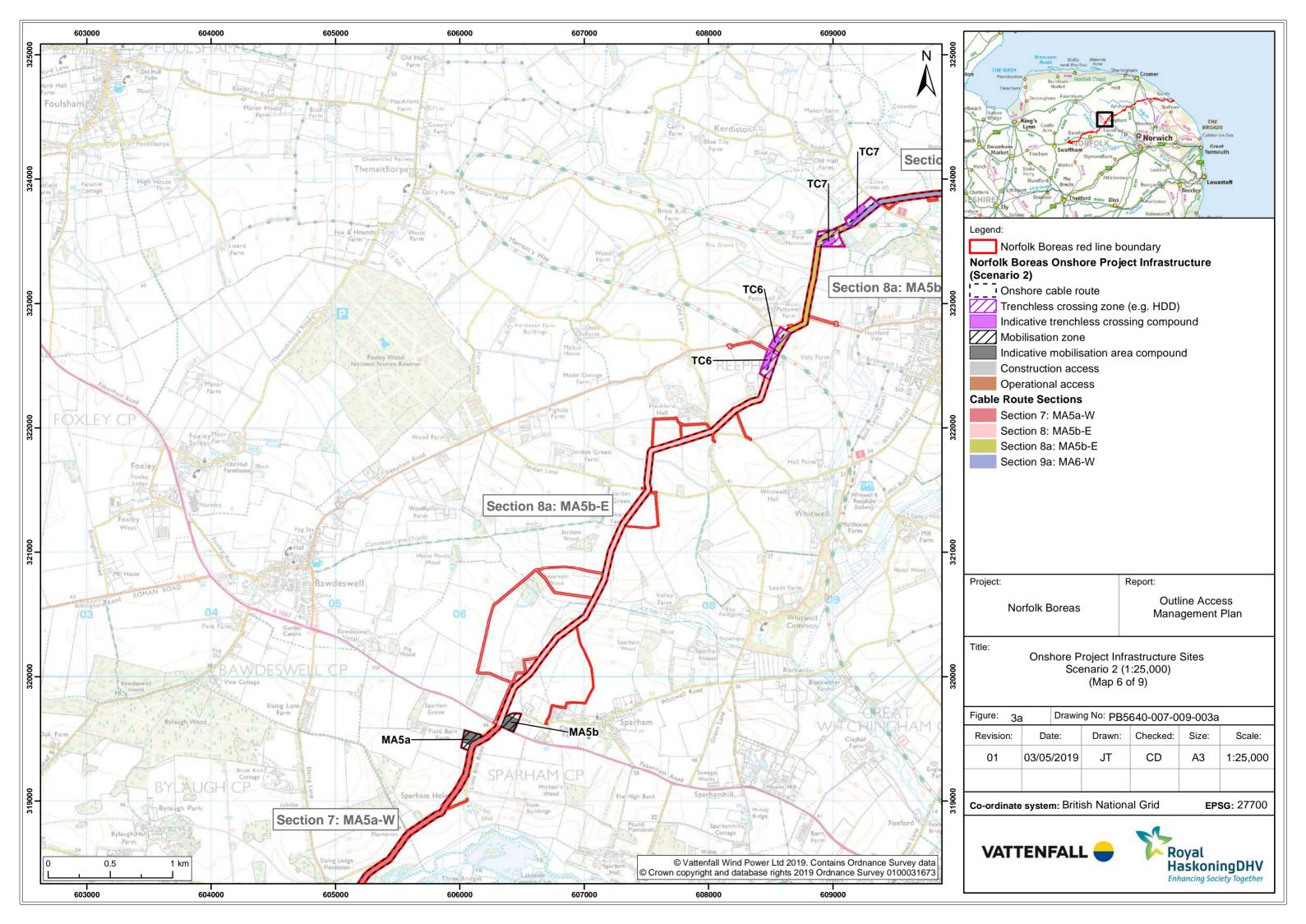


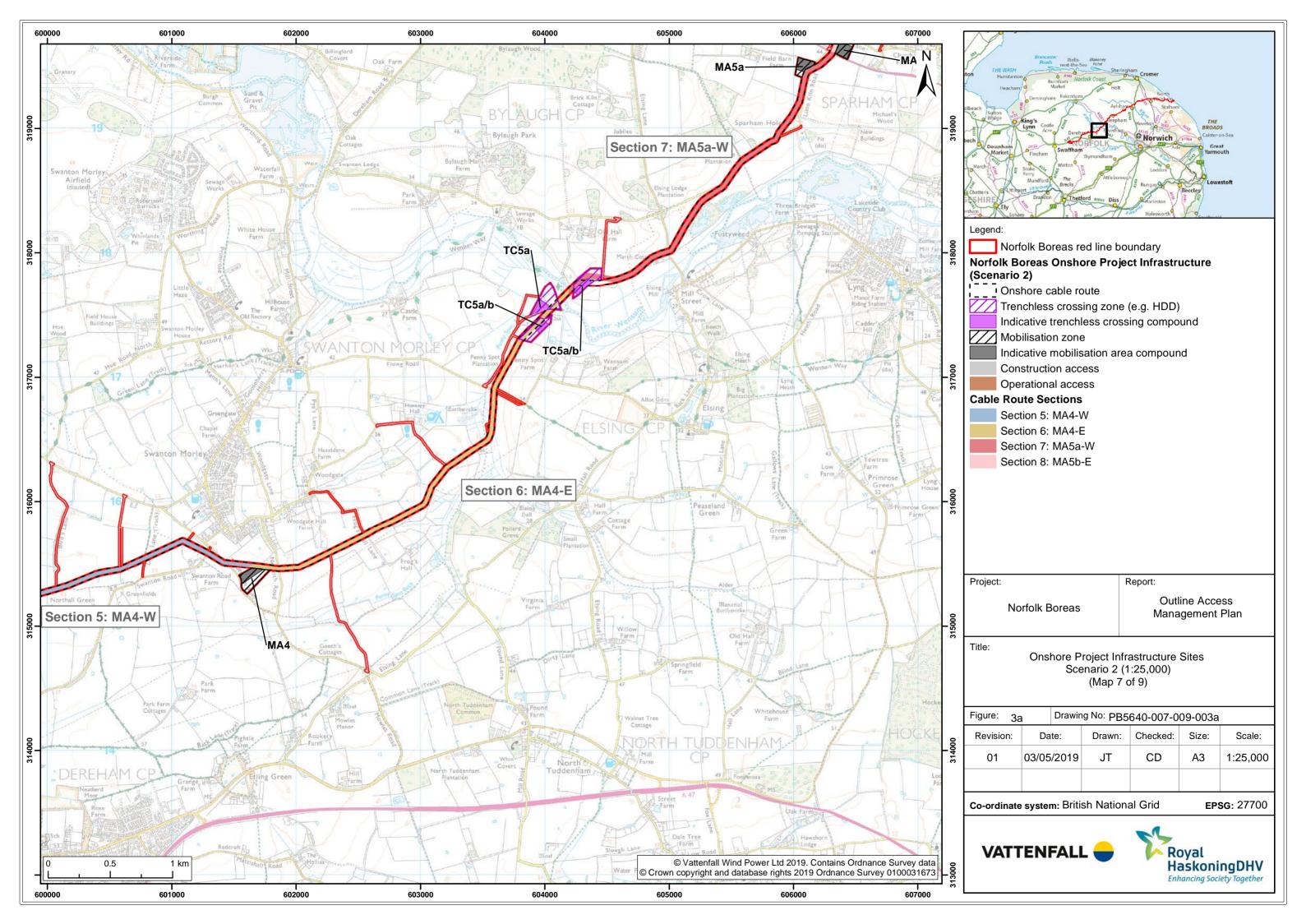


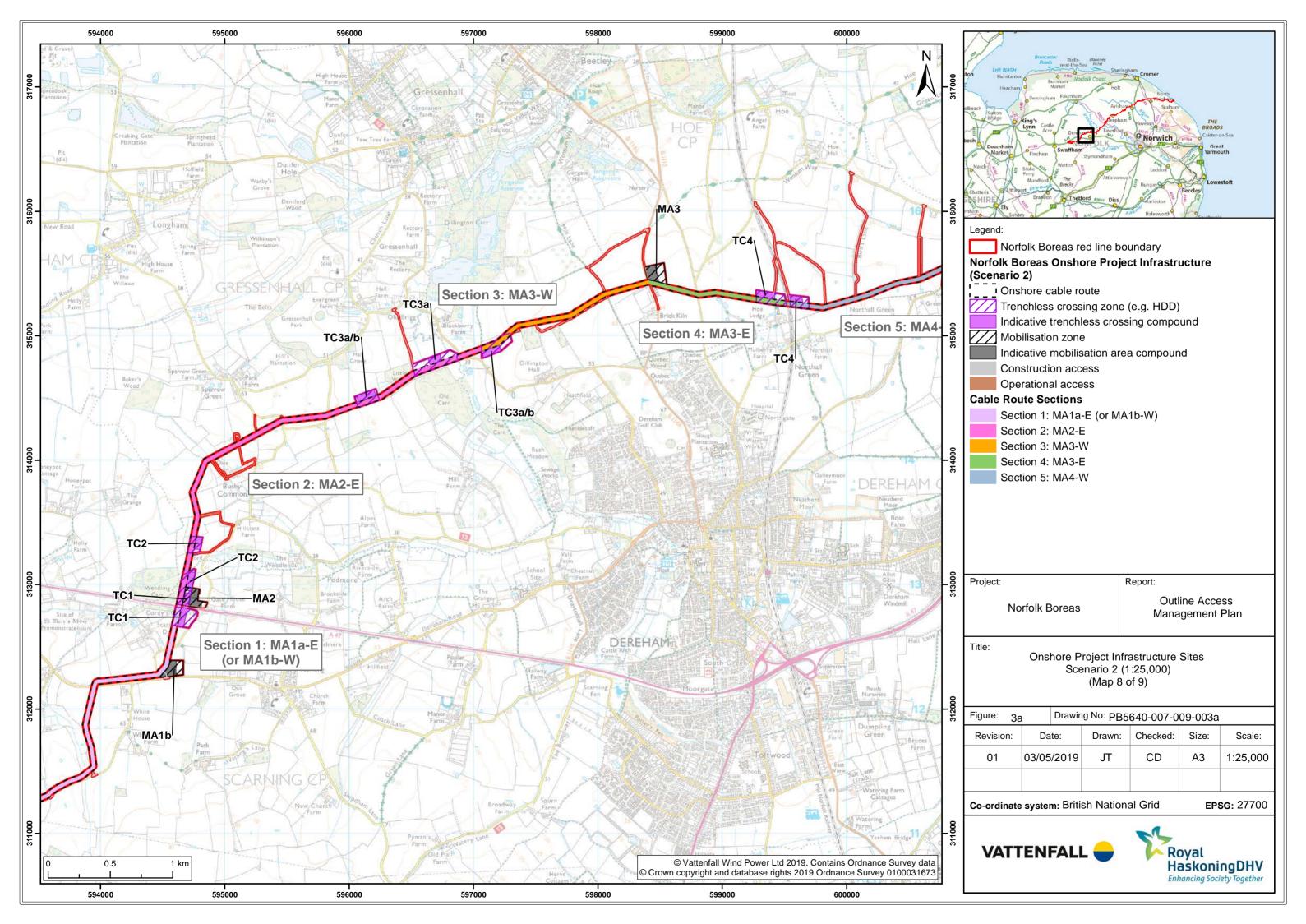


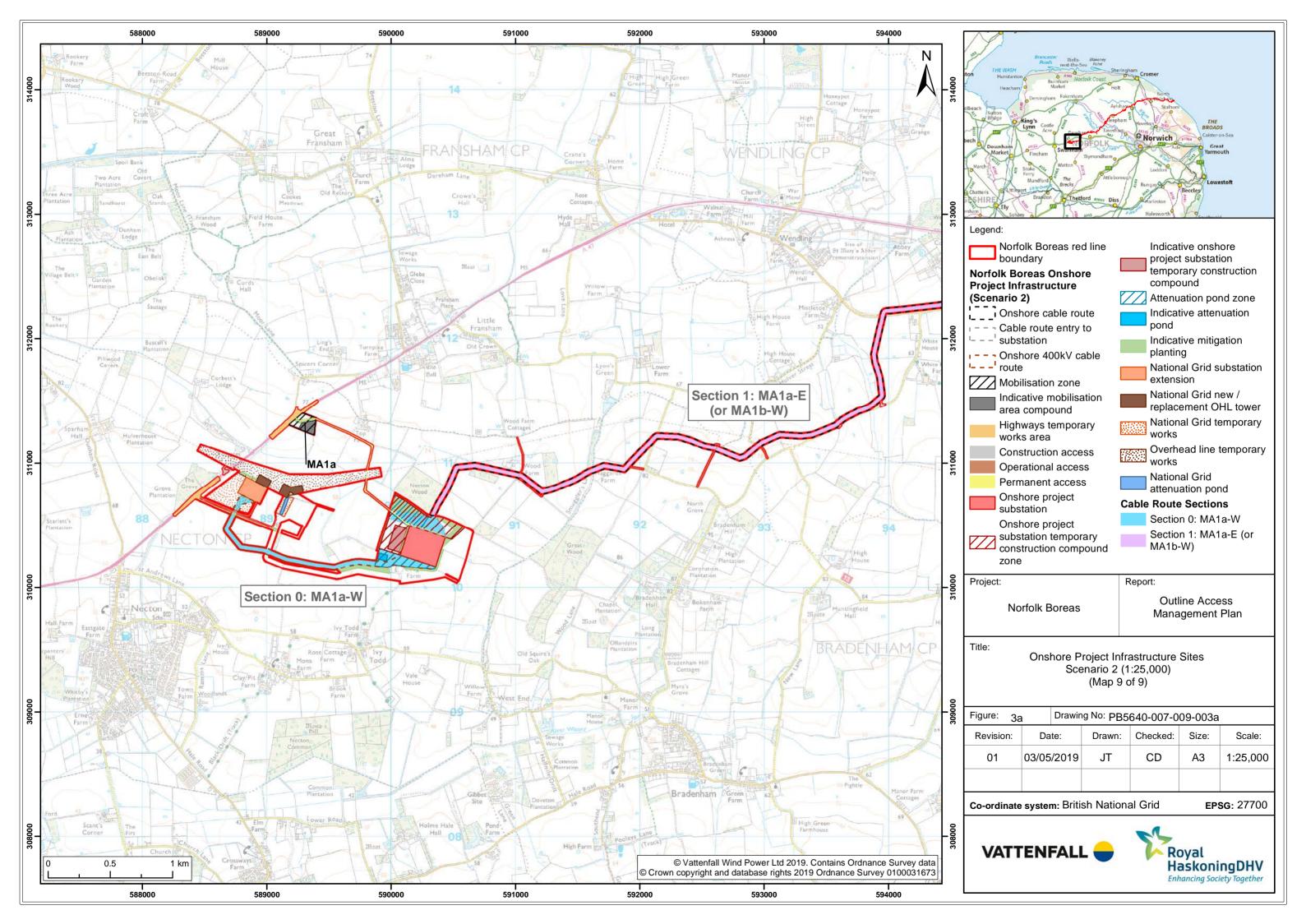








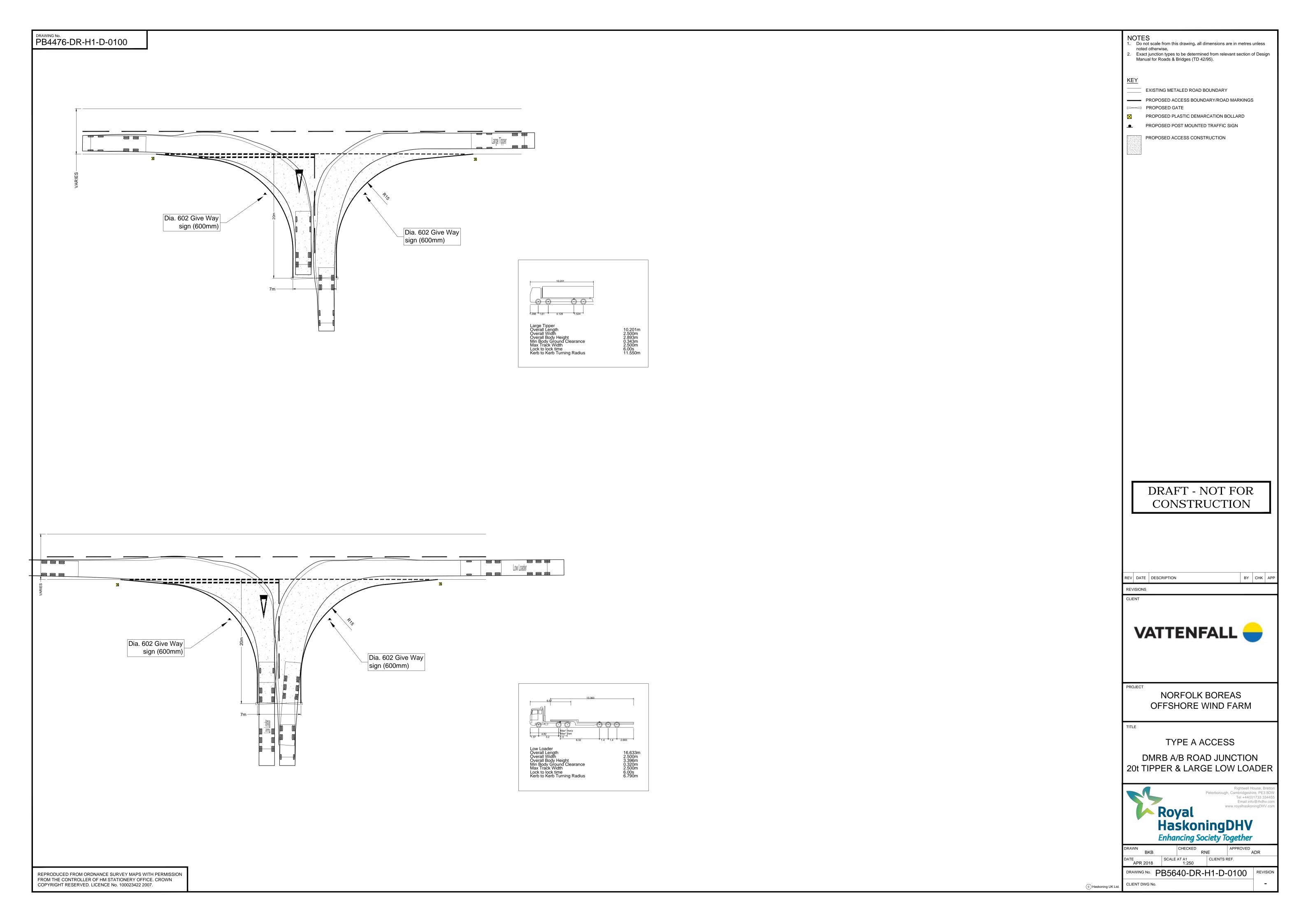


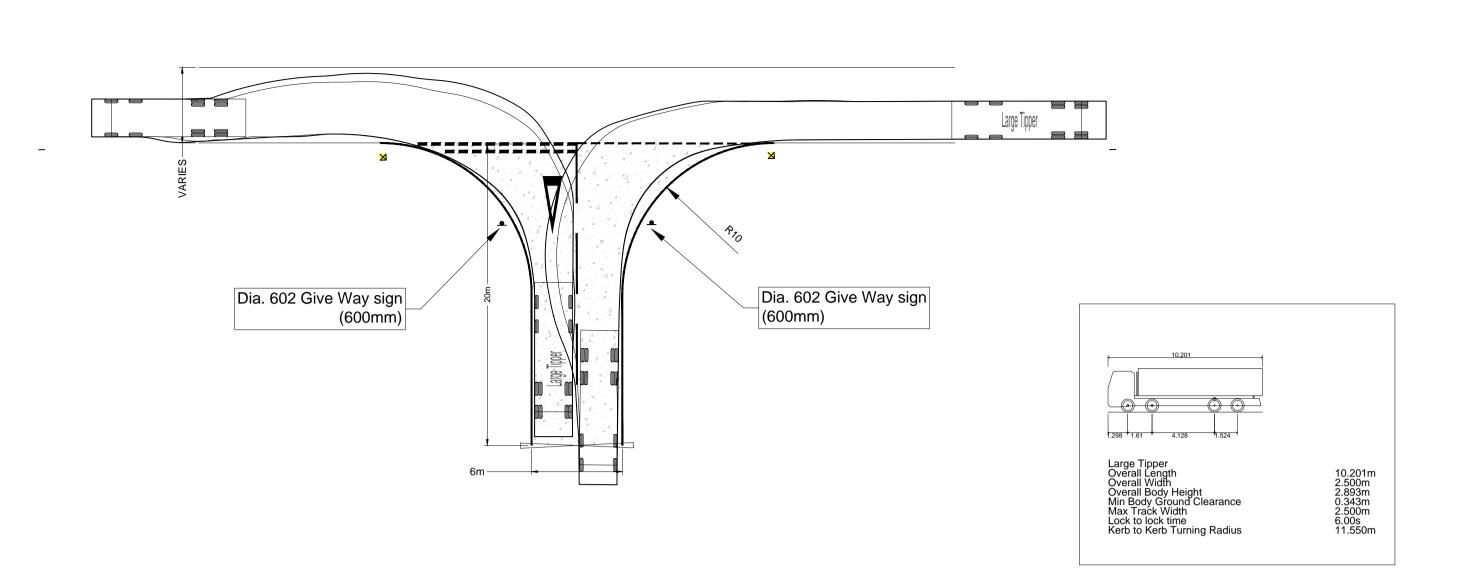






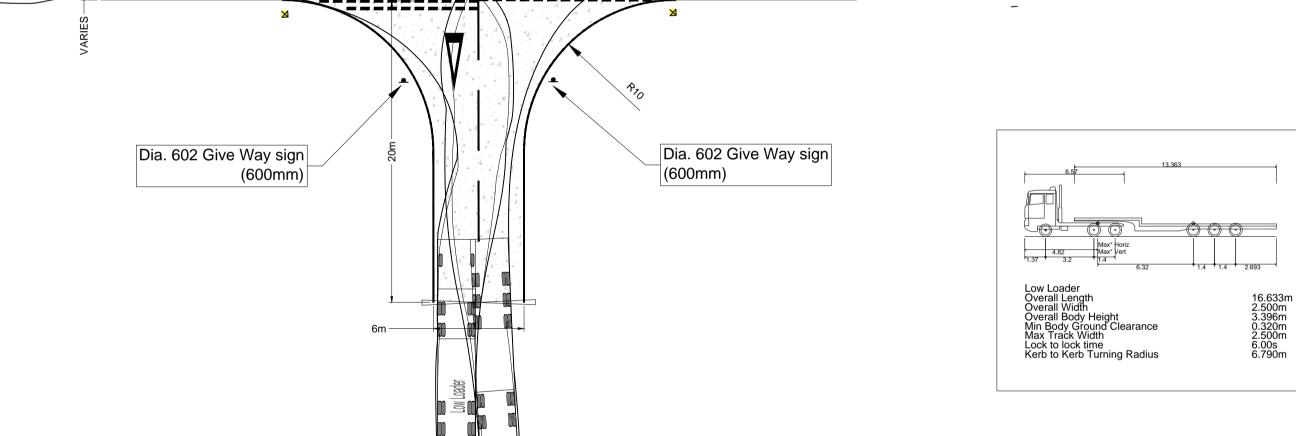
6 APPENDIX 1 ACCESS DESIGN CONCEPTS



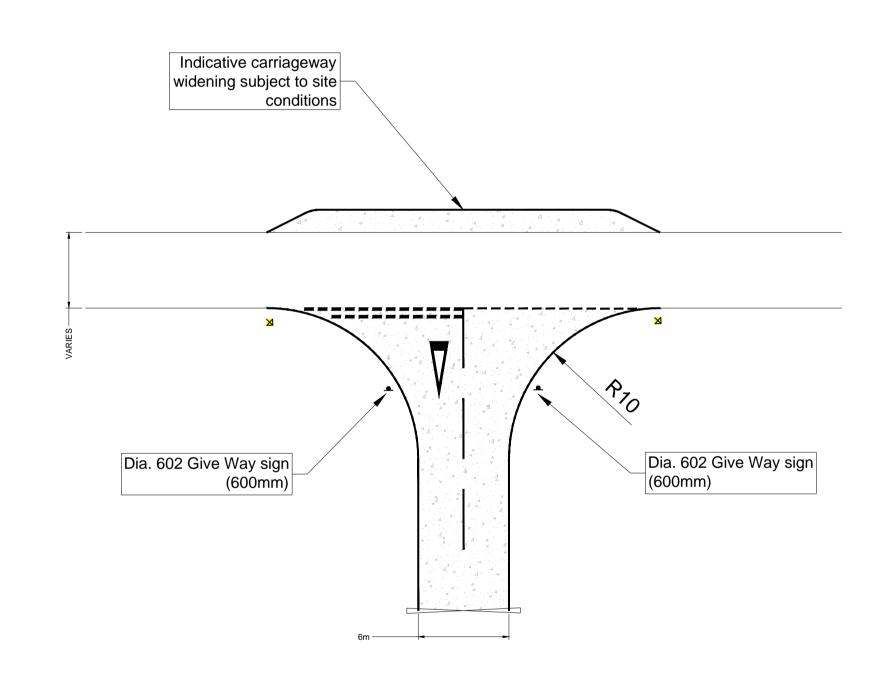


Low Loader

TYPE B ACCESS - RIGID VEHICLE SWEPT PATH ANALYSIS



TYPE B ACCESS - LOW LOADER SWEPT PATH ANALYSIS



TYPE C ACCESS WITH OPPOSITE **VERGE WIDENING**

. Do not scale from this drawing. all dimensions are in metres unless noted otherwise.

2. Final design subject to micro-siting and a review of vehicle requirements.

Exact junction types to be determined from relevant section of Design Manual for Roads & Bridges (TD 42/95).

EXISTING METALED ROAD BOUNDARY

PROPOSED ACCESS BOUNDARY/ROAD MARKINGS PROPOSED GATE

PROPOSED PLASTIC DEMARCATION BOLLARD PROPOSED POST MOUNTED TRAFFIC SIGN

PROPOSED ACCESS CONSTRUCTION

DRAFT - NOT FOR CONSTRUCTION

BY CHK APP

REV DATE DESCRIPTION



NORFOLK BOREAS OFFSHORE WIND FARM

TYPE B & C ACCESS

REDUCED JUNCTION WITH 20t TIPPER & LARGE LOW LOADER



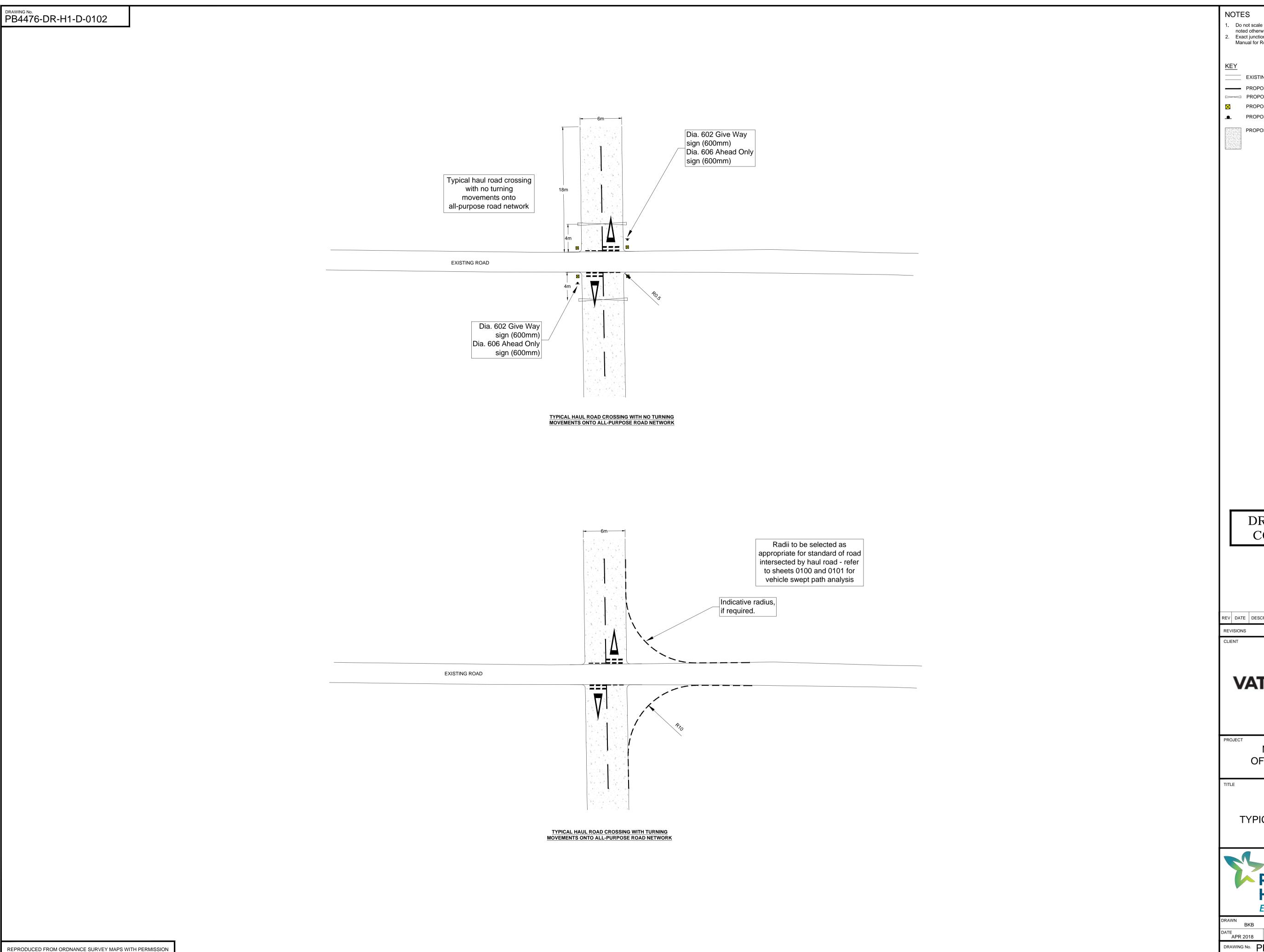
OATE SCALE AT A1 CLIENTS REF. 1:250 DRAWING No. PB5640-DR-H1-D-0101

CLIENT DWG No.

REPRODUCED FROM ORDNANCE SURVEY MAPS WITH PERMISSION FROM THE CONTROLLER OF HM STATIONERY OFFICE. CROWN COPYRIGHT RESERVED. LICENCE No. 100023422 2007.

DRAWING No. PB4476-DR-H1-D-0101

© Haskoning UK Ltd.



FROM THE CONTROLLER OF HM STATIONERY OFFICE. CROWN COPYRIGHT RESERVED. LICENCE No. 100023422 2007.

Do not scale from this drawing. all dimensions are in metres unless noted otherwise. Exact junction types to be determined from relevant section of Design Manual for Roads & Bridges (TD 42/95). EXISTING METALED ROAD BOUNDARY PROPOSED ACCESS BOUNDARY/ROAD MARKINGS PROPOSED GATE PROPOSED PLASTIC DEMARCATION BOLLARD PROPOSED POST MOUNTED TRAFFIC SIGN PROPOSED ACCESS CONSTRUCTION DRAFT - NOT FOR CONSTRUCTION BY CHK APP REV DATE DESCRIPTION VATTENFALL — NORFOLK BOREAS OFFSHORE WIND FARM TYPE D ACCESS TYPICAL ROAD CROSSINGS Royal
Haskoning DHV
Enhancing Society Together DATE SCALE AT A1 CLIENTS REF. 1:250 DRAWING No. PB5640-DR-H1-D-0102

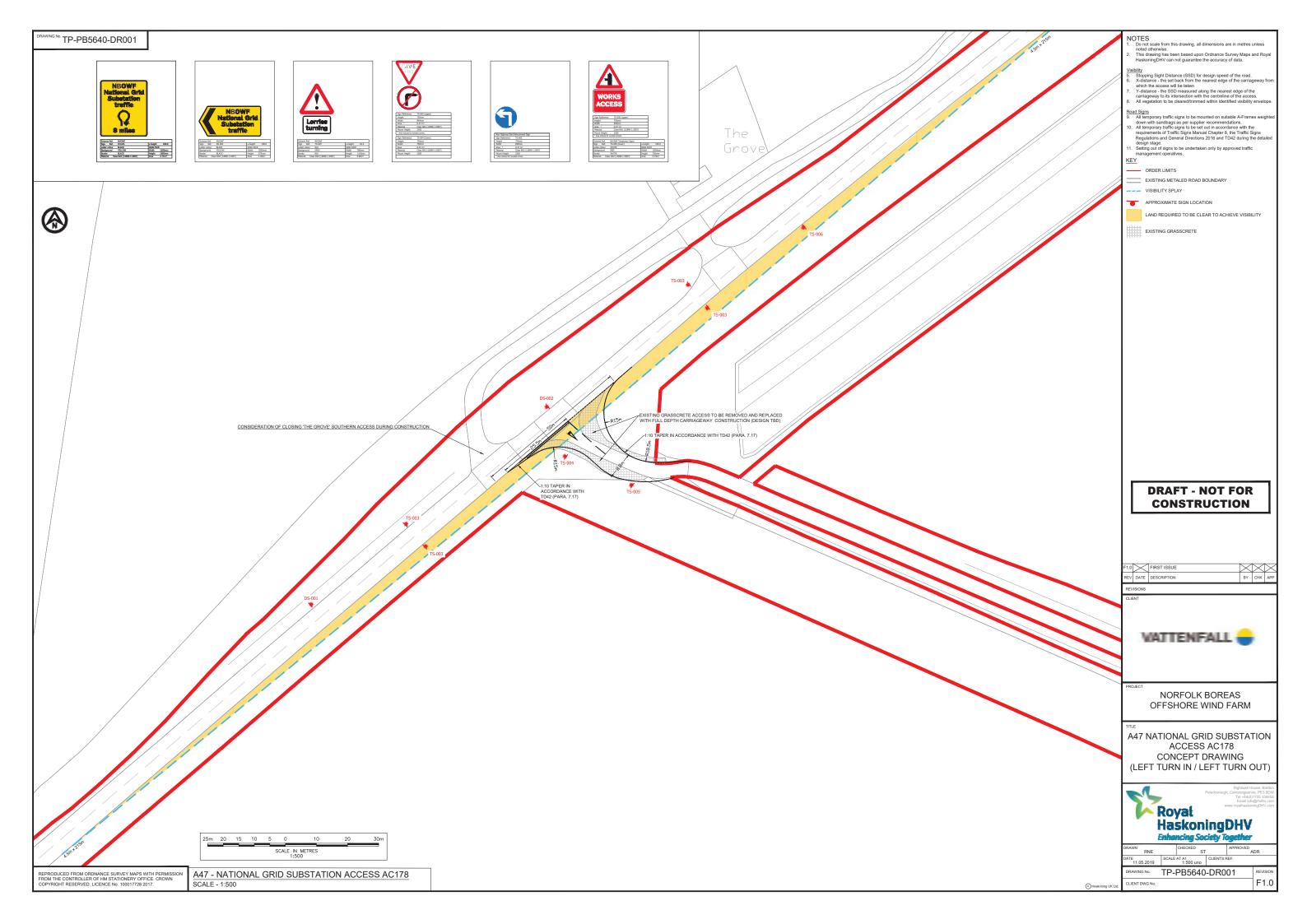
CLIENT DWG No.

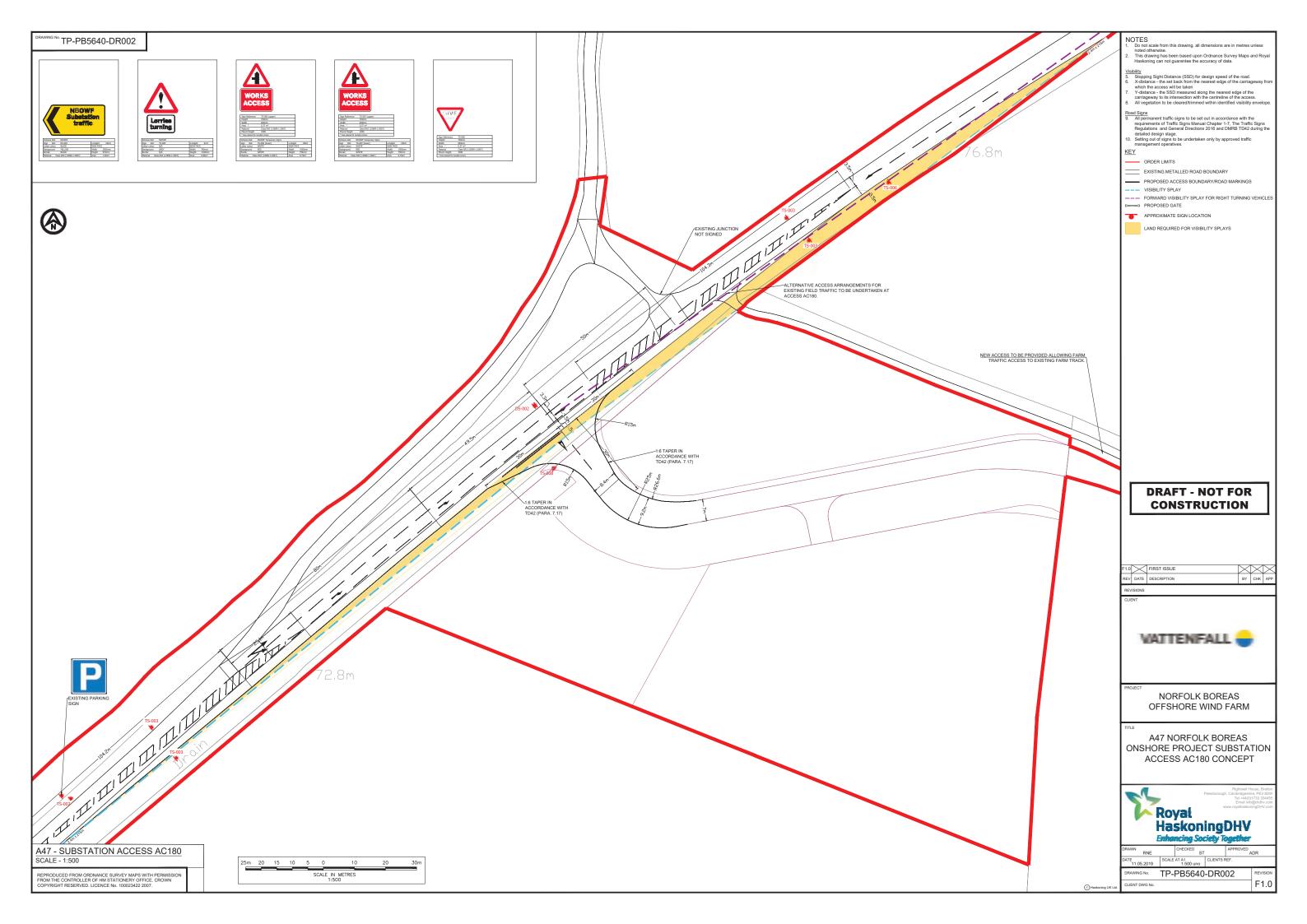
© Haskoning UK Ltd.

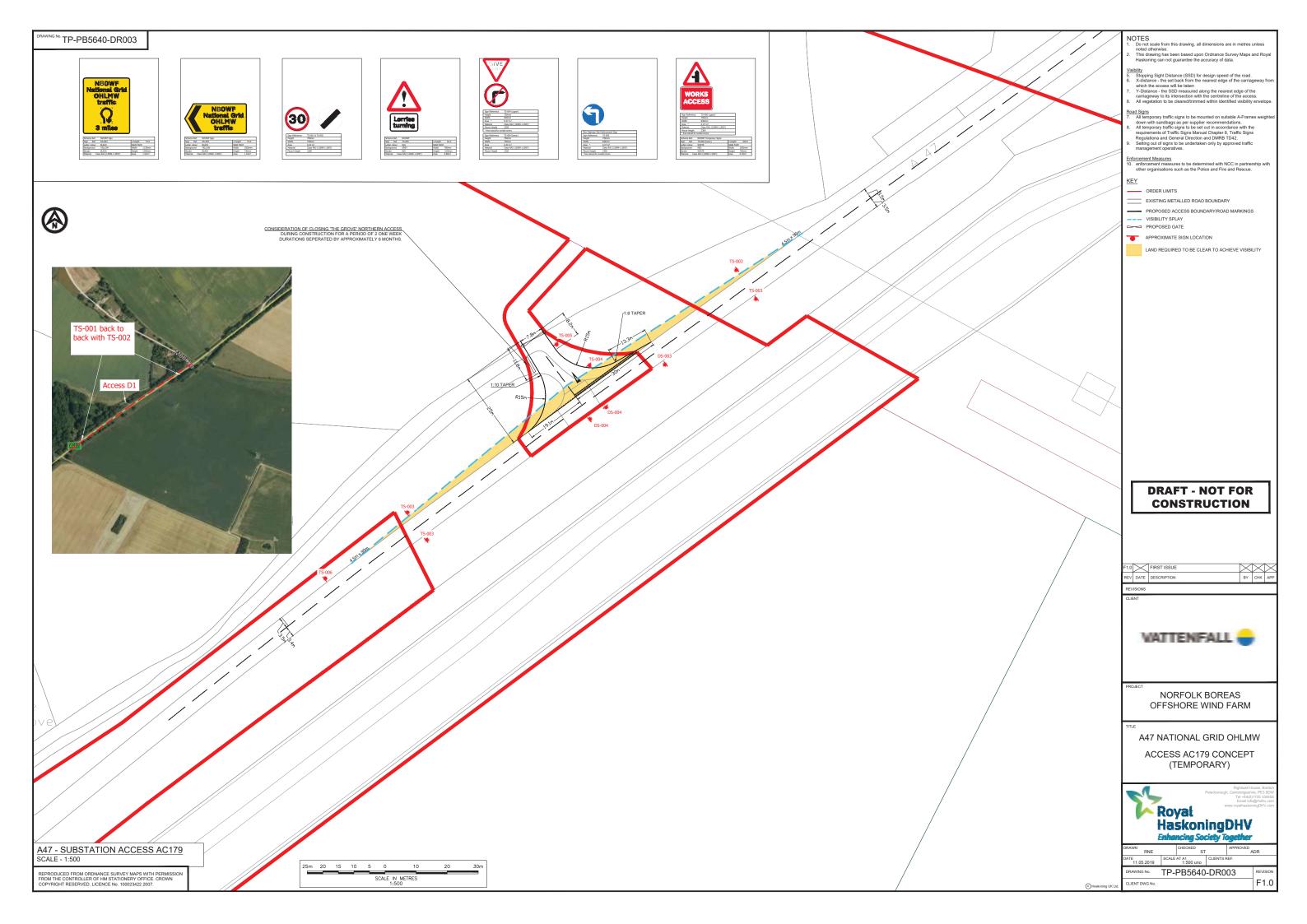


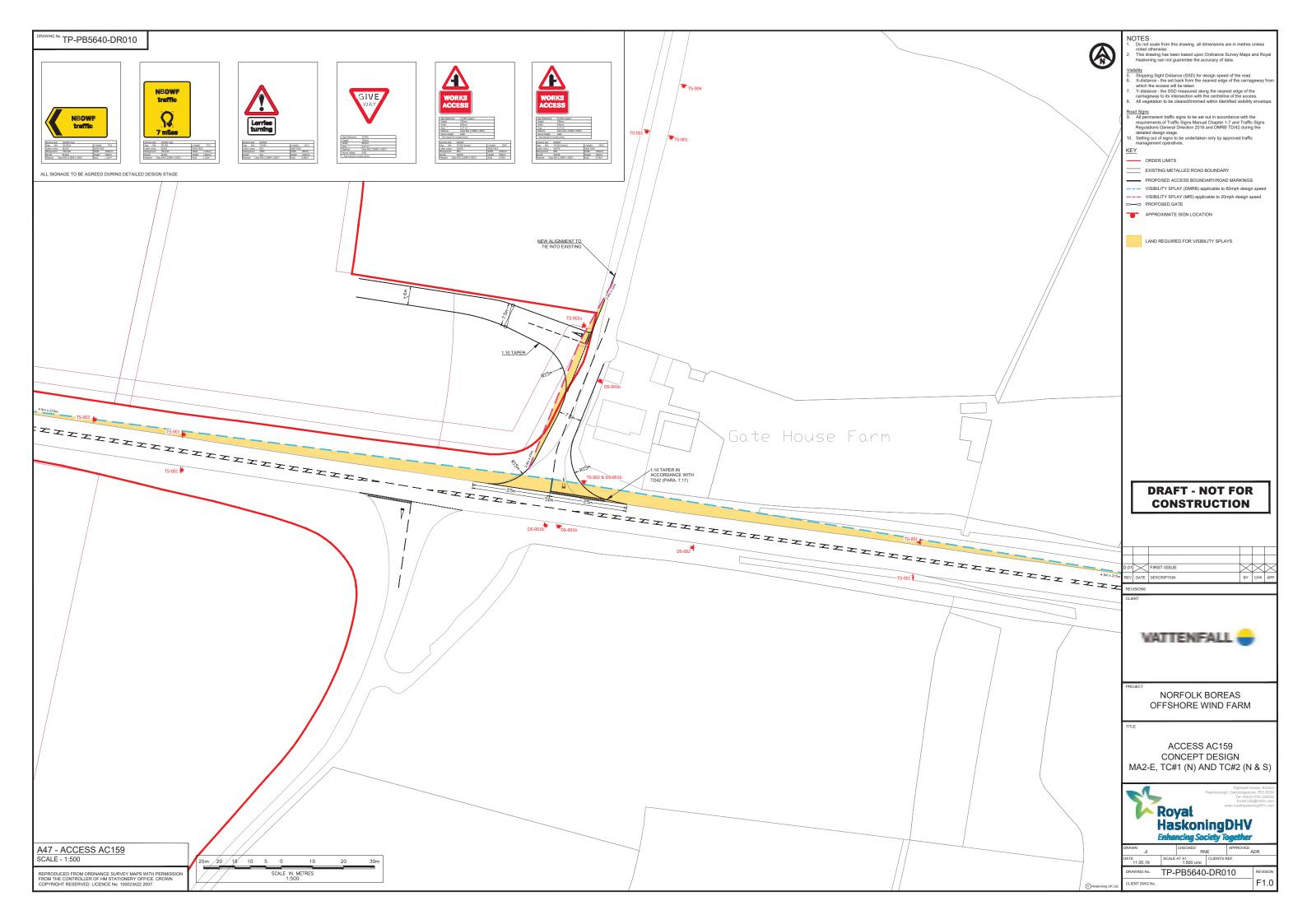


7 APPENDIX 2 A47 OUTLINE ACCESS GENERAL ARRANGEMENTS













8 APPENDIX 3 A47 SWEPT PATH ANALYSIS DRAWING

